

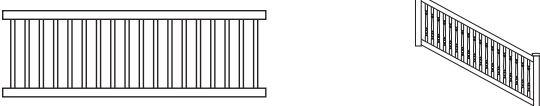
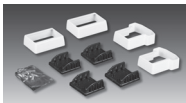



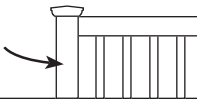











MATERIALS NEEDED FOR CERTIFIED ICC-ES AC174 RAILING INSTALLATION

COMPANY _____ CUSTOMER CODE _____ DATE _____

Illusions® Vinyl Railing System™ meets the highest building code standards in the nation. Approved for both commercial and residential applications, it is sure to provide a safe and attractive solution to all of your railing needs. CERTIFIED for the following building codes: ICC-ES AC174, 2006 International Residential Code (IRC), 2006 International Building Code, (IBC), and 1999 BOCA National Building Code.

To properly qualify for the ICC-ES AC174 Certification, the *Illusions*® Vinyl Railing System™ must be ordered as a complete system. In order to complete this system, here is a list of the items that need to be ordered:

ITEM	USAGE	QUANTITY
<p>★ Railing Panel (36" and 42" Height)</p> 	<p>Required. Available in 6' or 8' Panels. T-Rail or 2" x 3.5" Top Rail. Square or Colonial Pickets/Balusters. Available in 36" Height and 42" Height. Available in White (WT), Beige (BG), Gray (GY). IMPORTANT: MUST CHECK LOCAL CODE FOR HEIGHT REQUIRED TO MEET CERTIFICATION REQUIREMENTS.</p>	
<p>★ Bracket Kits</p> 	<p>Required. One Hand/Stair Rail Bracket Kit per section. Needs to match top-rail style of ordered panels.</p>	
<p>★ Screw Kit with Required Installation Instructions</p> 	<p>Required. One screw kit per section. Required Installation Instructions included with every screw kit.</p>	
<p>★ Foot Blocks</p> 	<p>Required. One per section.</p>	
<p>★ 4" x 4" Posts 38" or 44"</p>  	<p>Required. 38" for 36" high railings and 44" for 42" high railings.</p>	
<p>★ Post Mounts</p> 	<p>Required. One Per Post Available in 36" and 42" height for either 4" Posts.</p>	
<p>★ Post Mount Hardware Concrete/Wood Installation</p> 	<p>Required. One Per Post. IMPORTANT: MAKE SURE TO SPECIFY ON ORDER IF APPLICATION IS FOR MASONRY OR WOOD/COMPOSITE INSTALLATION.</p>	
<p>✧ Post Caps Flat, French Gothic, New England, Palace Solar Light, Solar Light, Ball, Coachman, Tear Drop</p> 	<p>Recommended. One Per Post. Available in 8 styles including Solar Caps.</p>	
<p>✧ Post Skirts</p> 	<p>Recommended. One Per Post.</p>	
<p>✧ Extra Long Posts (4' or 8')</p> 	<p>As needed. 4' or 8'.</p>	
<p>✧ Porch Posts (Left Photo)</p> 	<p>As needed. Decorative load bearing accent post. Only available in 4" x 4" x 108".</p>	
<p>✧ Newel Posts (Right Photo)</p> 	<p>As needed. Decorative post for both Hand/Stair Rail applications. Only available in 4" x 4" x 48".</p>	
<p>✧ Aluminum H-Channel</p> 	<p>Optional. Included in all top rails. Optional for bottom rails.</p>	
<p>✧ Glue</p> 	<p>Recommended. Used for adhering post caps.</p>	

★ = Required Component for ICC-ES AC174 Certified Installation. ✧ = Optional Items

AVAILABLE IN MIX N' MATCH™ COLORS

See Illusions Vinyl Railing System™ Catalog (Section H of Main Catalog) for product codes and full descriptions.
See Illusions® Vinyl Railing System™ Price Pages (Section H of Catalog Price Pages) for pricing.

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A Tradition of Fencing Solutions

