

Illusions[®]

Vinyl Fence

The New Face of the American Landscape

- Beautify Your Outdoor Living Space
- Enjoy Stylish Privacy & Security
- Increase Your Property Value
- 100% Pure Virgin Vinyl Fence
- Choose from 36 Colors and 5 Woodgrains





Your Fence
Your Color
Your Style
Your Choice



WWW.ILLUSIONSFENCE.COM

Why Illusions Vinyl Fence?

Because Your Home Deserves the Very Best!



You've done everything in your power to make your home fit your unique style.

Why would you settle for less from your fence?

You wouldn't. That's why Illusions Vinyl Fence is the perfect fit for your next fence installation. It's got everything you need all rolled up into a simple and affordable package.

As a part of the Eastern Fence Family with locations throughout the east coast, we have been manufacturing and distributing fence and railing products for almost 50 years. Nobody but nobody has more vinyl color and woodgrain than Illusions.

Designed with the sole purpose of allowing your creativity to flow, Illusions Vinyl Fence, Grand Illusions Color Spectrum, and Grand Illusions Vinyl Woodbond Series of vinyl fence products are the next step in the evolution of a product. Never before has fencing been done with such a huge degree of choices.

With 36 principal colors, 5 completely authentic woodgrains, and the ability to match a color of your choosing, you now have the perfect solution for your deck and railing. Both Grand Illusions Color Spectrum and Grand Illusions Vinyl WoodBond have a beautiful low gloss finish as well.

To find out more information, check out the website: www.illusionsfence.com



www.illusionsfence.com

LEFT: V3701 T&G privacy fence with framed Classic Victorian picket top shown in Grand Illusions Color Spectrum matte finish Patio White
FRONT COVER: **QuickShip** V300-6 6' high tongue and groove privacy fence shown in Grand Illusions Vinyl WoodBond Rosewood
BACK COVER: **QuickShip** V706-4 4' high stepped Classic Victorian picket fence shown in Classic White



QuickShip V350-4TR Classic White 4' Height Contemporary 7/8" x 3" picket fence with dog-ear picket caps and V55NE New England post caps

4 www.illusionsfence.com

Why Illusions Vinyl Fence?



ASTM F964-13 Compliant

ASTM F964-13 is considered the most recognized testing specification for vinyl. The purpose of this specification is to establish a recognized standard of quality for exterior vinyl profiles for use in assembling agricultural, commercial, and residential fencing and railing.



QuickShip™ InStock NO-WAIT Program

Got an important party coming up and need a fence quick?

Many styles of Illusions Vinyl Fence and their matching 4' and 5' wide gates are in stock and available for immediate shipment. Ask your fence installer for information on all current options.



Ready to Specify

Illusions Vinyl Fence styles are available on www.CADDetails.com to help you immediately specify for commercial and residential installations. Spec sheets, CAD files, PDFs, and more are ready to help you get your Illusions Fence installed today!



Made in the U.S.A.

Manufactured by Eastern Wholesale Fence, Illusions Vinyl Fence has been a household name in the fence industry for almost 30 years and is proudly manufactured in the United States of America.



Warranty

The best looking products in the industry give you a great warranty as well!

Classic Illusions Fence is protected by a comprehensive limited lifetime warranty, and Grand Illusions Color Spectrum and Grand Illusions Vinyl WoodBond products are protected by a twenty year pro-rated warranty. For details and warranty related questions, please visit the Illusions fence website at www.illusionsfence.com.



www.illusionsfence.com



The Illusions Advantage

Beautify Your Outdoor Living Space
Enjoy Stylish Privacy & Security
Increase Your Property Value
Create a Gorgeous Backyard Oasis
Every Style is "Neighbor Friendly"
Match Your Fence to Your Home
Infinite Color and Woodgrain Choices
100% Pure Virgin Vinyl



V3215SQ Tongue & Groove vinyl privacy fence with square lattice top. Shown in Rosewood and Black.

www.illusionsfence.com 7



V3701-6 6' high tongue and groove privacy fence with framed Classic Victorian picket top. Shown in Classic Clay (NEW).

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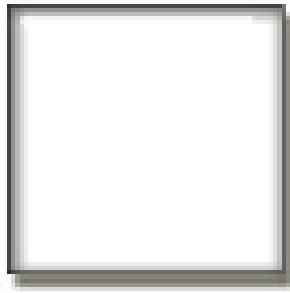
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COLOR OPTIONS

Classic Series

Looking for something
simple and timeless?

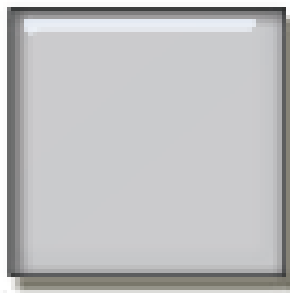
Check out your 4 Illusions
"Classic" color options.
White, Beige, Gray, and Clay.



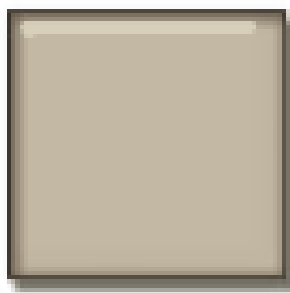
CLASSIC WHITE



CLASSIC BEIGE



CLASSIC GRAY



CLASSIC CLAY

ALL COLORS SHOWN ARE APPROXIMATE.
SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.



QuickShip V300-6CL
6' Height Tongue and Groove
panels with 7/8" x 6" boards,
1-1/2" x 5-1/2" top and
bottom horizontal rails, a metal
reinforcement channel in the
bottom rail, and 7/8" x 1"
U-Channel edgings to add a
unique and attractive aesthetic.
Shown in the color Classic Clay.



All Classic Series Colors Are Available in V300-6 **QuickShip**
For other styles and colors that are in stock all the time, just look for the **QuickShip** logo.

COLOR OPTIONS

Color Vinyl Fence!

All Illusions Fence Styles are available in ALL colors!

Grand Illusions Color Spectrum™ is the next evolution of a product. Choose from 32 different low gloss colors of vinyl fence. You can even let your creativity flow by mix 'n' matching your colors to create incredible fence installations.



Black



Brown



Hunter Green



Slate Gray

Grand Illusions Color Spectrum FOCUS COLORS

Handpicked to match the most requested home accents and backyard blending options, the Focus Colors are some of the most popular color options in the Illusions Vinyl Fence product line.

(These colors are not available through the QuickShip™ program. Ask your local dealer for delivery times.)

ALL COLORS SHOWN ARE APPROXIMATE. SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.



- 32 Principal Color Choices
- Low Gloss Matte Finish
- Available in All Styles
- Mix 'n' Match™ Your Colors
- Sky2Blue™ Color Protection



V300-6 6' high T&G vinyl privacy fence in Black

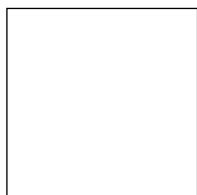


Endless Color Possibilities...

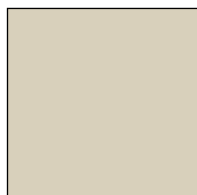
All of these beautiful low gloss Grand Illusions Color Spectrum colors are created to match common home accent colors. You can Mix 'n' Match™ them with any other Illusions colors as well. (These colors are not available through the QuickShip™ program. Ask your local dealer for delivery times.)

ALL STYLES AVAILABLE IN ALL COLORS.

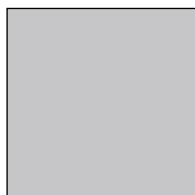
Colors shown are approximate. See physical sample for actual color.



Patio White



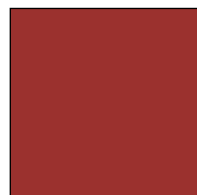
Tan



Seacoast Gray



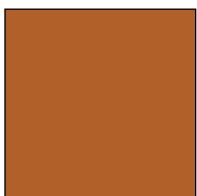
Eastern Green



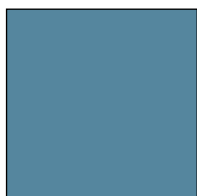
Barn Red



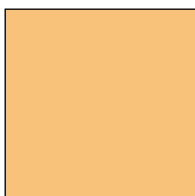
Adobe



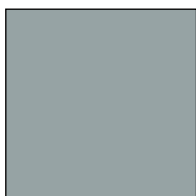
Autumn Orange



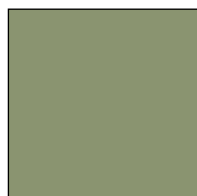
Federal Blue



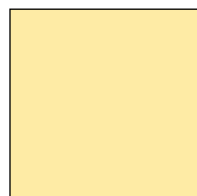
Colonial Yellow



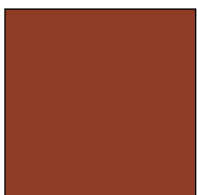
Millennium Gray



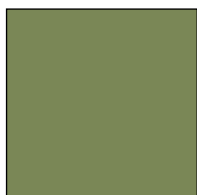
Evergreen



Sahara



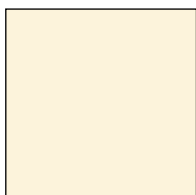
Brick Red



Olive



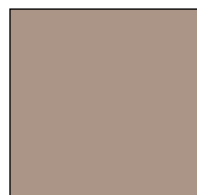
Burgundy



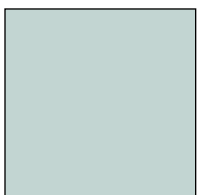
Antique White



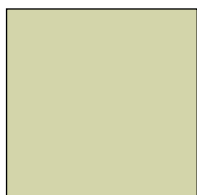
Brownstone



Prairie Dust



Sky Blue



Sage



Midnight Blue



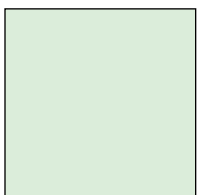
Atlantic Blue



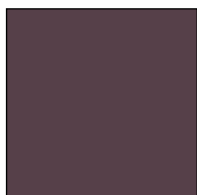
Bordeaux



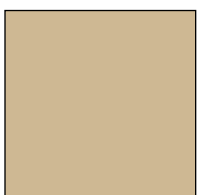
Forest Green



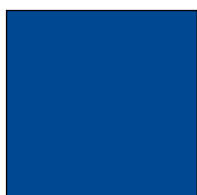
Seafoam Green



Vintage Wine



Desert Sand



Dark Royal Blue

Need a custom color?

Give us a swatch and we'll match it!

The *Grand Illusions Color Spectrum "Designer Series"* allows you to match any color. This creates limitless color possibilities for any fence application.



COLOR OPTIONS

GRAND ILLUSIONS



The Most Authentic Vinyl Woodgrain in the Fence Industry!

"No other product even comes close..."

With the unmatched detail of real wood and the low maintenance advantage of vinyl, you are sure to fall in love with Grand Illusions Vinyl Woodbond woodgrain vinyl fence. It looks just like 5 gorgeous flavors of pre-stained wood fence with a low gloss matte finish. Your friends will be knocking on it asking if it's real.

You can even Mix 'n' Match™ Grand Illusions Vinyl WoodBond with any other Grand Illusions colors or woodgrains to create your own unique fencing creations. No other product even comes close to this versatility.



Mahogany

Walnut

Rosewood

Eastern
White Cedar

Driftwood



All Grand Illusions Vinyl WoodBond Grains
Are Available in V300-6 **QuickShip**

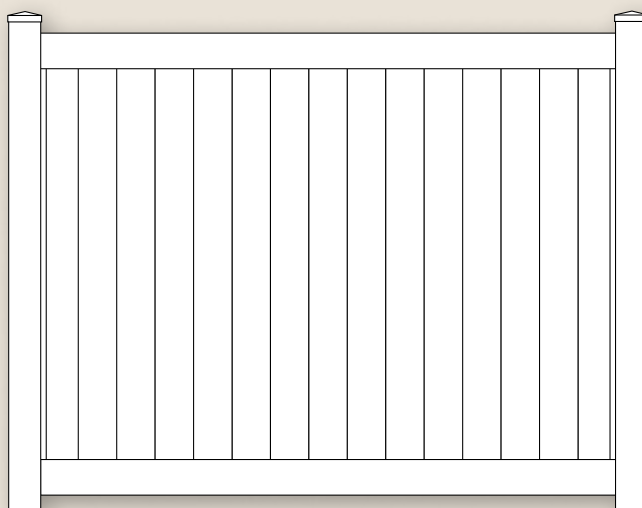
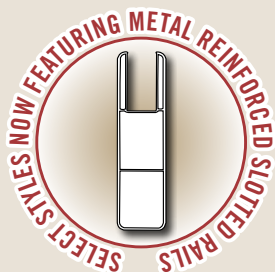
ALL COLOR SWATCHES SHOWN ARE APPROXIMATE. SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.

QuickShip V300-6 6' Height shown in Grand Illusions Vinyl WoodBond Eastern White Cedar with French Gothic (V55FG) post caps

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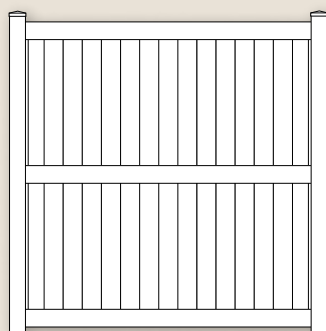
Solid Privacy Fence

"The most popular fence in the industry." Illusions tongue and groove privacy fence panels have 7/8" x 6" boards, 1-1/2" x 5-1/2" top and bottom horizontal rails, a metal reinforcement channel in the bottom rail, and 7/8" x 1" U-Channel edgings to add a unique and attractive aesthetic.



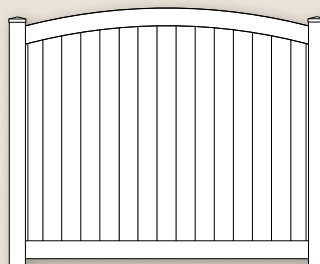
V300

Tongue & Groove Privacy Fence



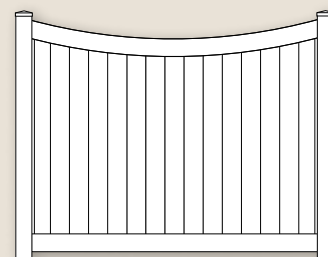
V300-8

8' High T&G Privacy Fence
(7' high and up have mid-rail)



VBF300

Tongue & Groove Privacy Fence
With Crowned "F" Rail



VBG300

Tongue & Groove Privacy Fence
With Scalloped "G" Rail



www.illusionsfence.com

V300 SERIES **QuickShip** STYLES AVAILABLE: Classic White V300-4, Classic White V300-5, Classic White V300-6, Classic White V300-8, Classic Beige V300-6BG, Classic Gray V300-6GY, Classic Beige Boards with Classic White Rails V300-6BW, Classic Gray Boards with Classic White Rails V300-6GW, Black V300-6, Brown V300-6, Hunter Green V300-6, Slate Gray V300-6, Mahogany V300-6, Walnut V300-6, Rosewood V300-6, Eastern White Cedar V300-6, and Driftwood V300-6. All with matching 4' and 5' wide gates.

Illusions®

Vinyl Fence

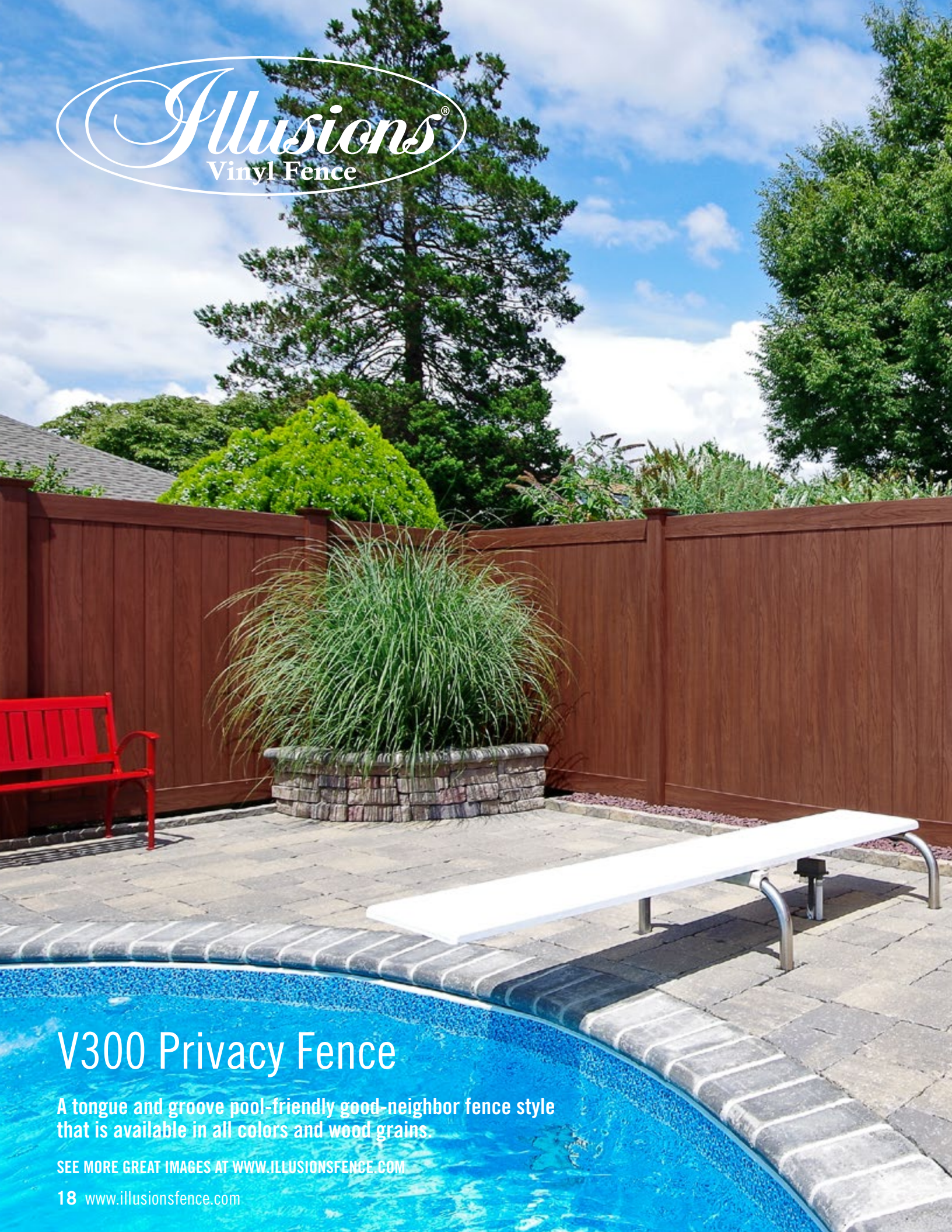


Cap Options



NEW!

QuickShip V300-6 "The most popular fence in the industry." Illusions Classic White tongue and groove privacy panels have 7/8" x 6" boards, 1-1/2" x 5-1/2" top and bottom horizontal rails, a metal reinforcement channel in the bottom rail, and 7/8" x 1" U-Channel edgings to add a unique and attractive aesthetic. Shown with a VBG4-46SQ crowned square lattice topped gate.



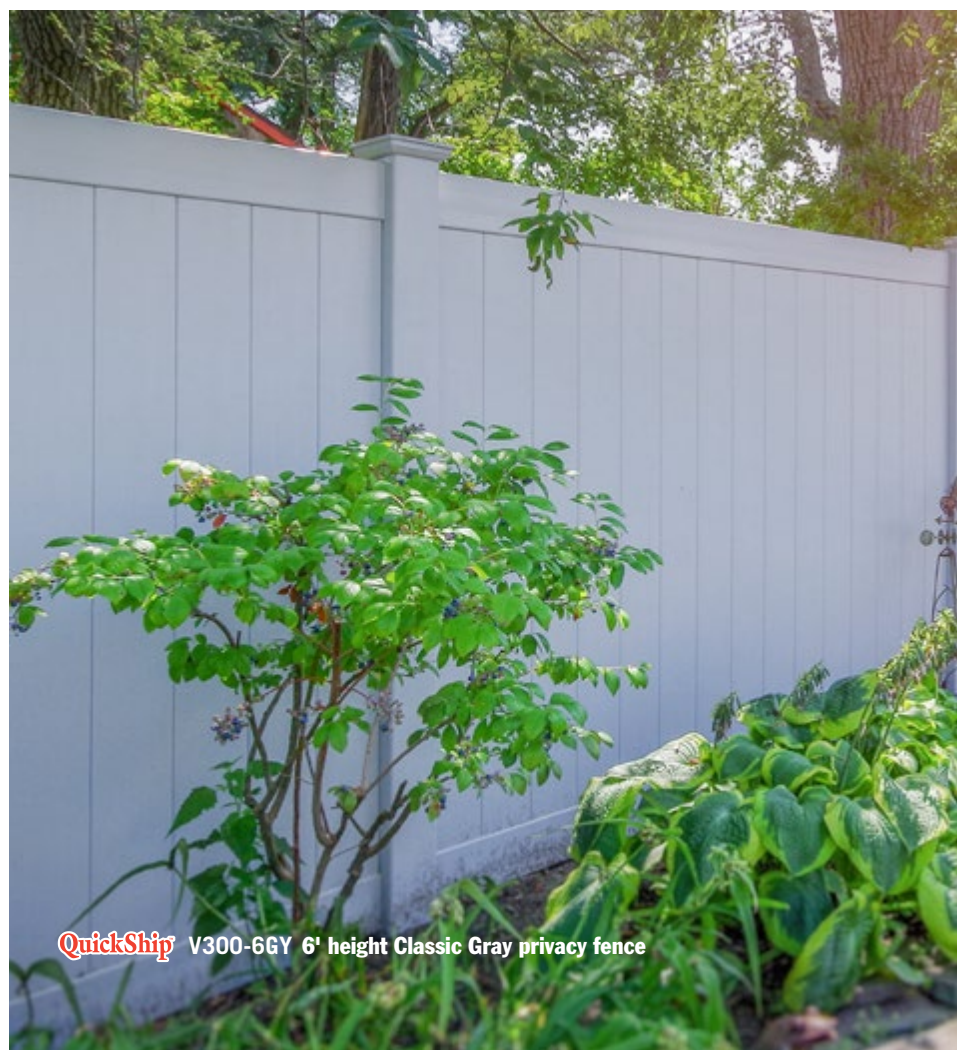
V300 Privacy Fence

A tongue and groove pool-friendly good-neighbor fence style that is available in all colors and wood grains.

SEE MORE GREAT IMAGES AT WWW.ILLUSIONSFENCE.COM



QuickShip V300-6 6' height vinyl privacy fence with 6" wide tongue and groove boards and 1-1/2" x 5-1/2" top and bottom rails. Shown in Grand Illusions Vinyl WoodBond Rosewood.





**VINYL
WOODBOND**

QuickShip V300-6 6' height in Grand Illusions Vinyl WoodBond Walnut with French Gothic Caps



QuickShip V300-6BG 6' height in Classic Beige.



**GRAND
ILLUSIONS**

V300-6 6' height shown in Grand Illusions Color Spectrum Brown

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QuickShip V300-6 6' height Shown in Grand Illusions Vinyl WoodBond Mahogany



QuickShip V300-6GW 6' height Classic Gray boards and Classic White posts shown with a VBG4-46GW accent gate



QuickShip V300-6 6' height Classic White with VBG1 accent gate and French Gothic caps



NEW COLOR
Driftwood



QuickShip V300-6 Vinyl privacy fence with 6" wide tongue and groove boards and 1-1/2" x 5-1/2" top and bottom rails. Shown in Grand Illusions Vinyl WoodBond Driftwood (NEW).



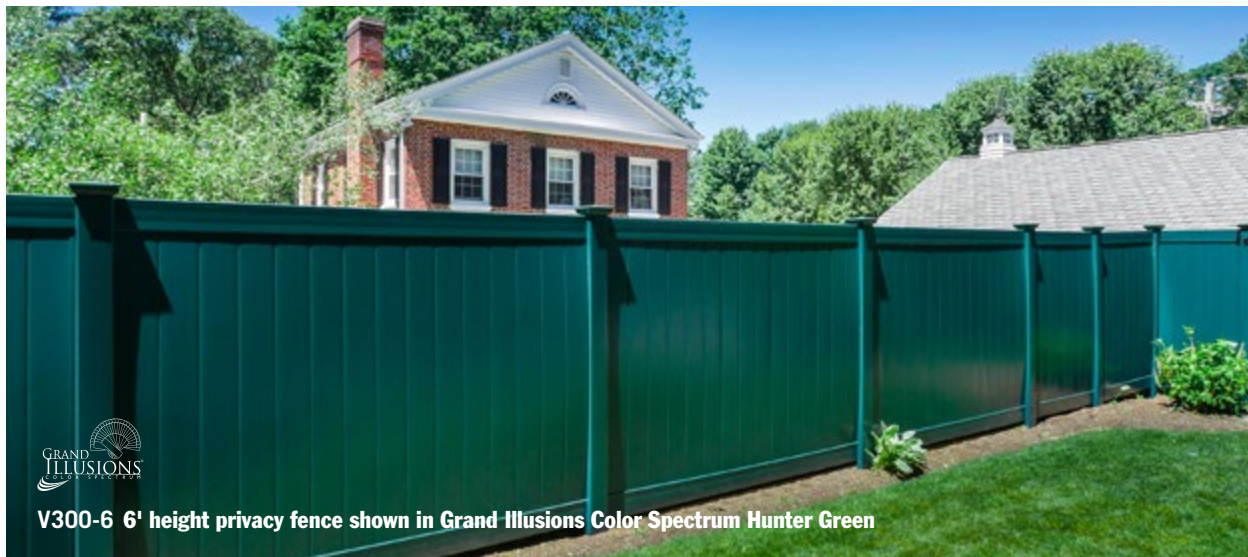
V300-6 6' height vinyl privacy fence in Grand Illusions Color Spectrum Black



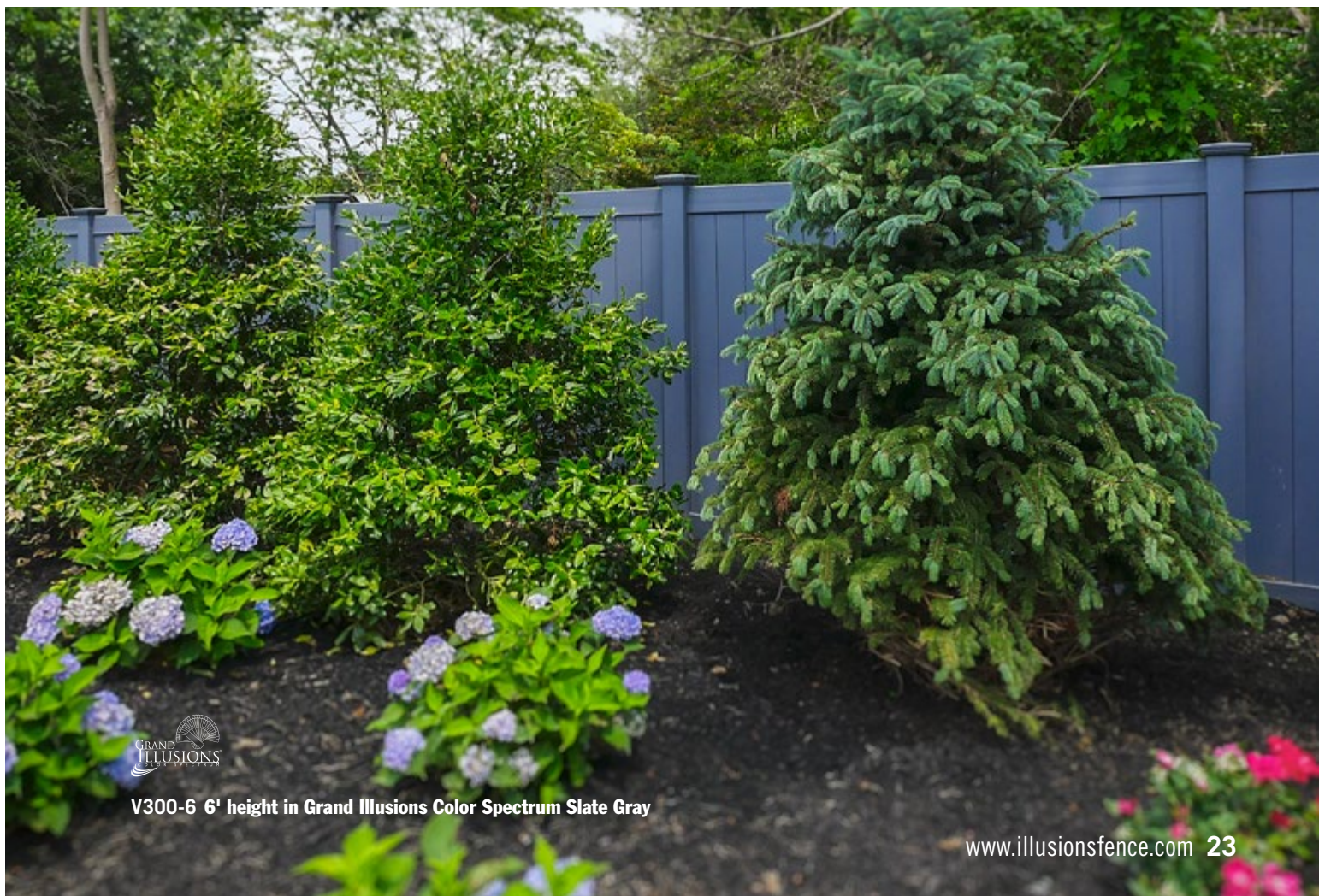
VBF300 Crowned "F" top rail on a V300 section in Classic White



V300 Grand Illusions Color Spectrum Evergreen and Antique White



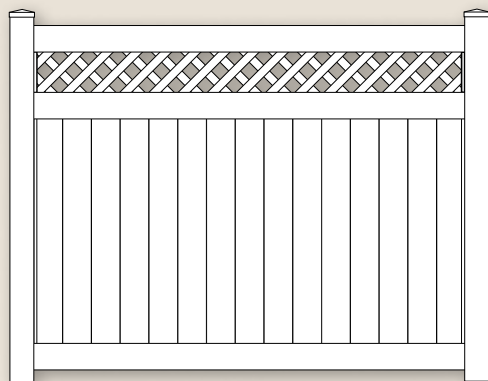
V300-6 6' height privacy fence shown in Grand Illusions Color Spectrum Hunter Green



V300-6 6' height in Grand Illusions Color Spectrum Slate Gray

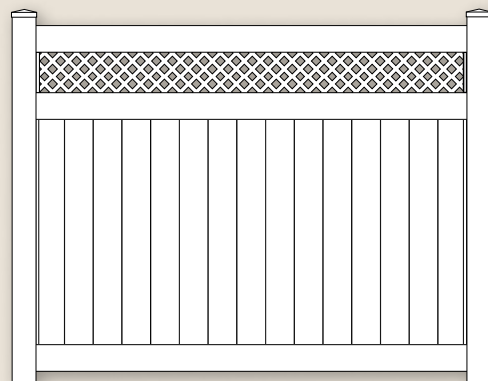
Privacy Fence with Lattice Tops

These popular lattice topped Illusions Vinyl Fence tongue and groove privacy panels have 7/8" x 6" boards, 1-1/2" x 5-1/2" top, middle, and bottom horizontal rails, a metal reinforcement channel in the bottom rail, and 7/8" x 1" U-Channel edgings to add a unique and attractive aesthetic.



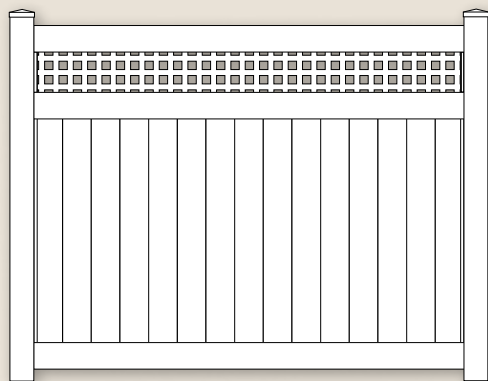
V3215D

Privacy Fence with Lattice Top



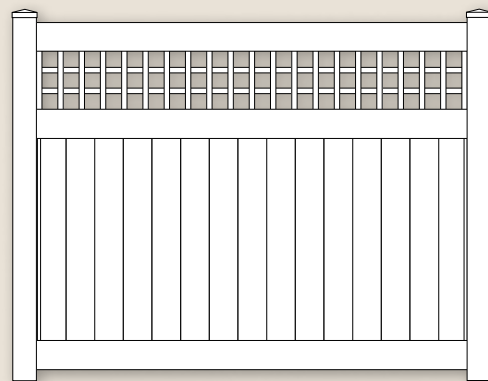
V3215DS

Privacy Fence with Small Lattice Top



V3215SQ

Privacy Fence with Square Lattice Top



V3215OE

Privacy Fence with Old English Lattice Top
(All rails are 2" x 6". Old English Lattice features 7/8" x 1-1/2"
Pickets Crossing Through 1-1/2" x 1-1/2" Pickets)



www.illusionsfence.com

QuickShip STYLES AVAILABLE: Classic White V3215D-5, Classic White V3215D-6, Classic Beige V3215D-6BG, Classic White V3215DS-6, Classic White V3215SQ-6. All with matching 4' and 5' wide gates.



QuickShip V3215DS-6 6' high tongue and groove privacy fence with 1" small diagonal lattice. Shown in Classic White.

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Mix 'n' Match™ Your Sections

The beauty of Illusions Vinyl Fence's huge color selection is made so much more apparent when you realize that you can "Mix 'n' Match™" your fence color any way you wish. This gives you INFINITE color and style options to match your home and outdoor living space.

TRY OUT THE *ILLUSIONS FENCE DESIGNER*
WWW.ILLUSIONSFENCE.COM



V3215SQ Mix 'n' Match tongue and groove vinyl privacy fence with 1-3/4" square lattice top shown in Grand Illusions Color Spectrum Adobe and Barn Red.



A. V3215D

Tongue and groove vinyl privacy fence with 2-3/4" diagonal lattice top. Shown in Grand Illusions Vinyl WoodBond Rosewood.

B. V3215DS-BW

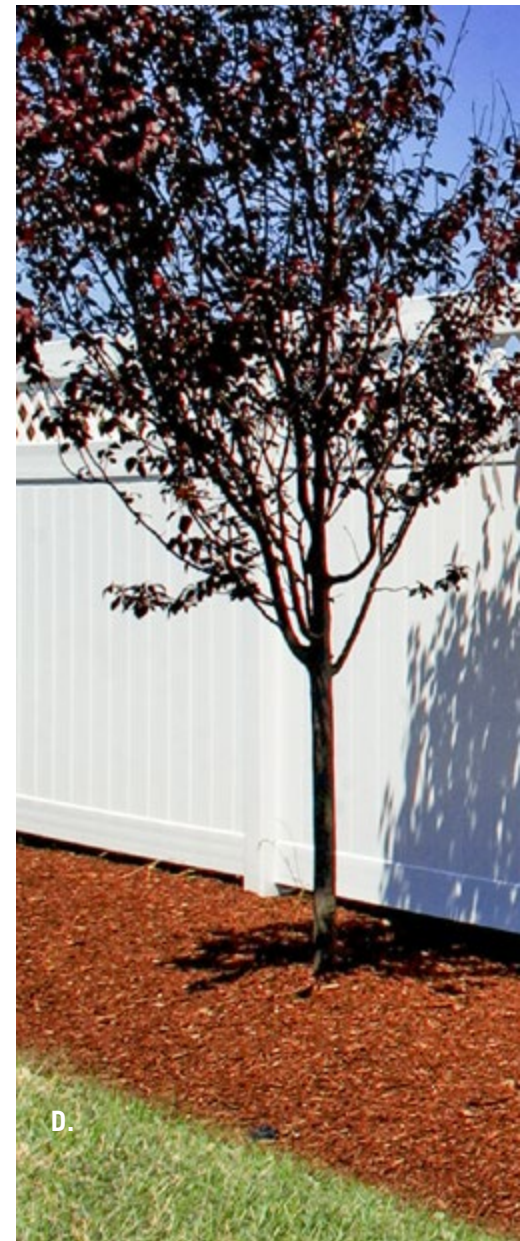
Tongue and groove vinyl privacy fence with 1" small diagonal lattice top. Shown in Classic White and Classic Beige.

C. V32150E

T&G vinyl privacy fence with Old English lattice top (7/8" pickets through 1-1/2" pickets) in Grand Illusions Vinyl WoodBond Mahogany.

D. QuickShip V3215D-6

6' high tongue and groove vinyl privacy fence with 2-3/4" diagonal lattice top. Shown in Classic White.



C.

D.



B.





V3215SQ T&G vinyl privacy fence with 1-3/4" square lattice top shown in Grand Illusions Vinyl WoodBond Mahogany.



V3215D-GWLW T&G vinyl privacy fence with Classic Gray tongue and groove boards and Classic White posts, rails, and 2-3/4" diagonal lattice



V3215DS Tongue & groove vinyl privacy fence with 1" small lattice top. Shown in Brown.



V3215SQ Tongue & Groove vinyl privacy fence with square lattice top. Shown in Rosewood and Black.



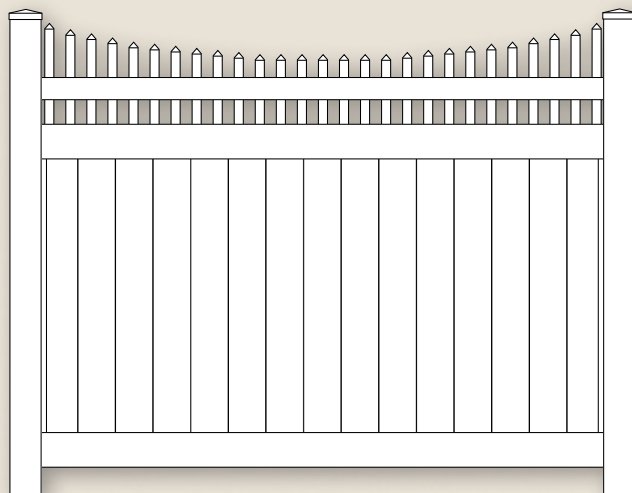
QuickShip V3215SQ-6 6' high tongue and groove vinyl privacy fence with 1-3/4" square lattice top in Classic White



QuickShip V3215D-6BG 6' high T&G vinyl privacy fence with diagonal lattice, VWG3215D-46 matching gate, and VARBG arbor with lattice side panel in Classic Beige with Coachman Caps.

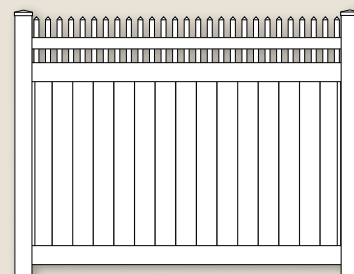
Privacy Fence with Picket Tops

Created for privacy with a classic look, these T&G panels have 7/8" x 6" boards, 2" x 3-1/2" top rail and 2" x 6" middle and bottom horizontal rails. All feature a Classic Victorian 1-1/2" x 1-1/2" picket top and a metal reinforcement channel in the bottom rail.



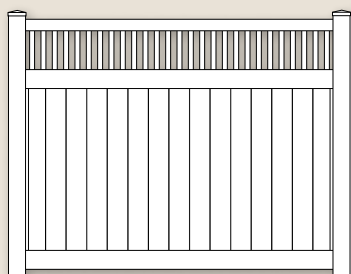
V3707

Tongue and Groove Privacy Fence with
Scalloped Classic Victorian Picket Top



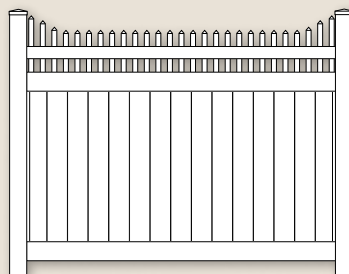
V3700

Tongue and Groove Privacy with
Straight Classic Victorian Picket Top



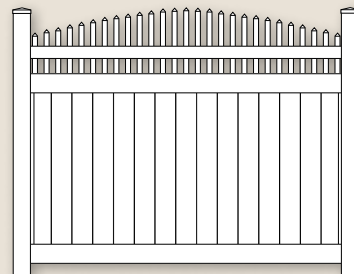
V3701

Tongue and Groove Privacy with
Framed Classic Victorian Picket Top



V3706

Tongue and Groove Privacy with
Stepped Classic Victorian Top



V3708

Tongue and Groove Privacy with
Crowned Classic Victorian Top



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QuickShip STYLES AVAILABLE: Classic White V3700-6, Classic White V3701-6, Classic White V3707-6. All with matching 4' and 5' wide gates.



Cap Options



QuickShip V3700-6 Classic White 6' high tongue and groove vinyl privacy fence in with straight Classic Victorian picket top

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ALL FENCE STYLES AVAILABLE IN ALL COLORS

Classic White	Classic Beige	Classic Gray	Classic Clay	Patio White	Tan	Seacoast Gray	Eastern Green	Black	Brown	Barn Red	Adobe	Autumn Orange	Federal Blue	Colonial Yellow	Millennium Gray	Slate Gray	Evergreen	Sahara	Brick Red
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The Simplicity of Choice

Even your most standard privacy fence style looks stunning just by simply ordering it in a color or a woodgrain.

CHECK OUT MORE AMAZING IMAGES AT WWW.ILLUSIONSFENCE.COM



Olive	Burgundy	Antique White	Brownstone	Prairie Dust	Sky Blue	Sage	Midnight Blue	Hunter Green	Atlantic Blue	Bordeaux	Forest Green	Seafoam Green	Vintage Wine	Desert Sand	Dark Royal Blue	Mahogany	Walnut	Rosewood	Eastern White Cedar	Driftwood
-------	----------	---------------	------------	--------------	----------	------	---------------	--------------	---------------	----------	--------------	---------------	--------------	-------------	-----------------	----------	--------	----------	---------------------	-----------



V3700 T&G vinyl privacy fence in with straight Classic Victorian picket top in Grand Illusions Vinyl WoodBond Mahogany



QuickShip V3701-6 Solid T&G with a framed Classic Victorian picket top along with a square lattice side, Grand Arbor gate entranceway, and Coachman Caps. Shown in Classic White.



GRAND ILLUSIONS
V3707 Solid T&G with a Scalloped Classic Victorian picket top and Tear Drop caps. Shown in Grand Illusions Color Spectrum Brown and Adobe.

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GRAND ILLUSIONS
V3701 Solid T&G with a framed Classic Victorian picket top, 8x8 Majestic posts, and a double-drive gate. Show in Grand Illusions Color Spectrum Sea Coast Gray



**V3701 T&G with a framed Classic Victorian picket top.
Shown in Grand Illusions Color Spectrum Hunter Green.**



**V3700 Solid T&G with a straight Classic Victorian picket top and a New
England Cap. Shown in Grand Illusions Vinyl Woodbond Rosewood.**



V3706 Solid tongue and groove with a stepped Classic Victorian picket top. Shown in Grand Illusions Color Spectrum Tan and Brown.



V3700 Solid T&G and matching VDG3700 drive gates with a straight Classic Victorian picket top. Shown in Grand Illusions Vinyl Woodbond Walnut.

NOTE: Always use double drop rods and gate stops with drive gates.



V3706 Solid T&G with a stepped Classic Victorian picket top, VWG3706 walk gate and Tear Drop Caps. Shown in Classic Gray and Classic White.

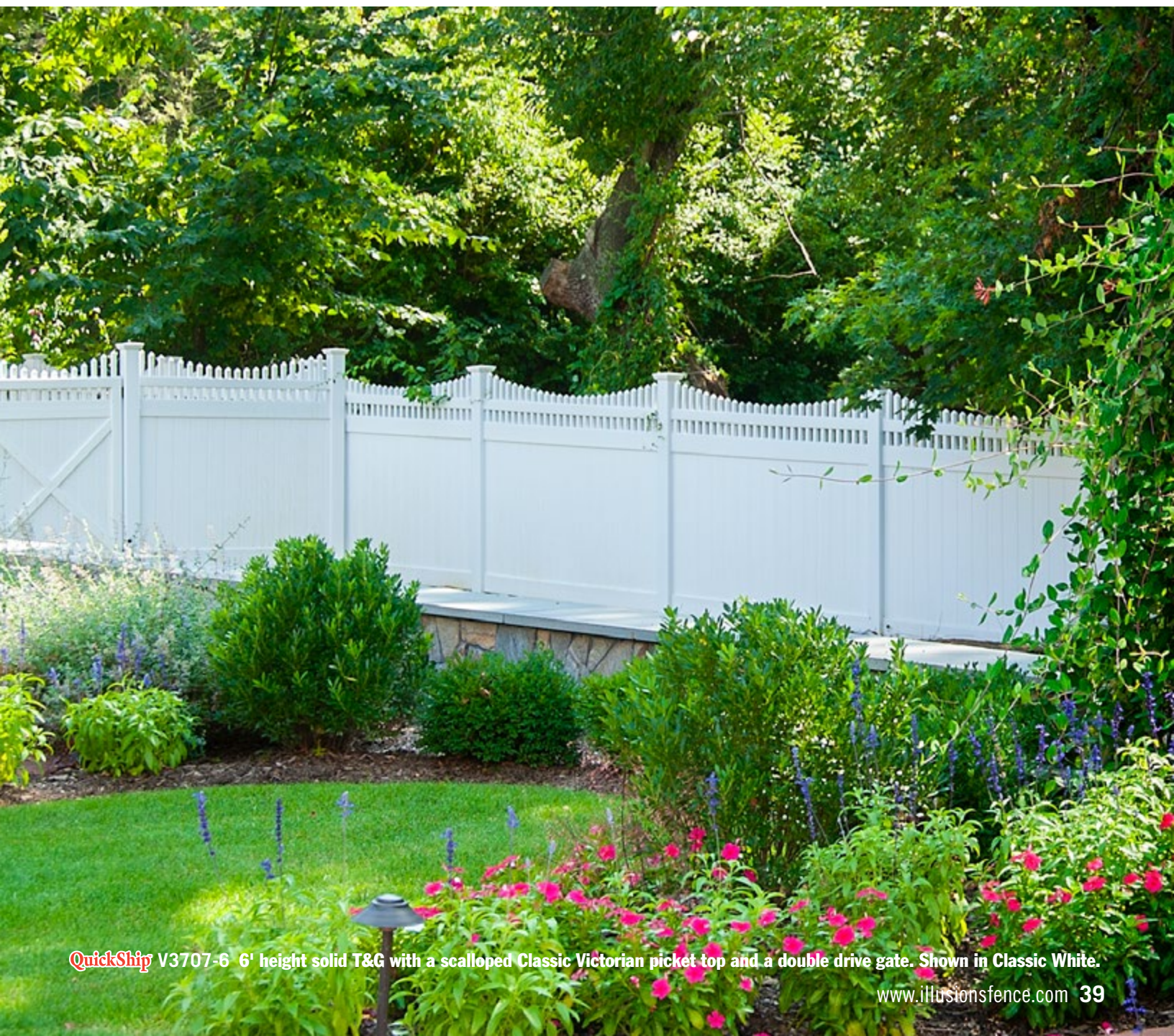


V3708 Solid T&G with a crowned Classic Victorian picket top and a double drive gate and custom 8x8 Majestic posts and caps. Shown in Classic White.



GRAND
ILLUSIONS

V3707 Solid T&G with a scalloped Classic Victorian picket top and a VWG3707 Walk Gate. Shown in Grand Illusions Color Spectrum Patio White and Sahara Yellow.



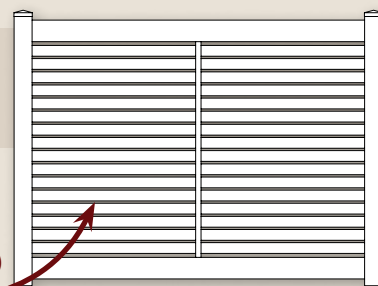
QuickShip V3707-6 6' height solid T&G with a scalloped Classic Victorian picket top and a double drive gate. Shown in Classic White.

www.illusionsfence.com **39**

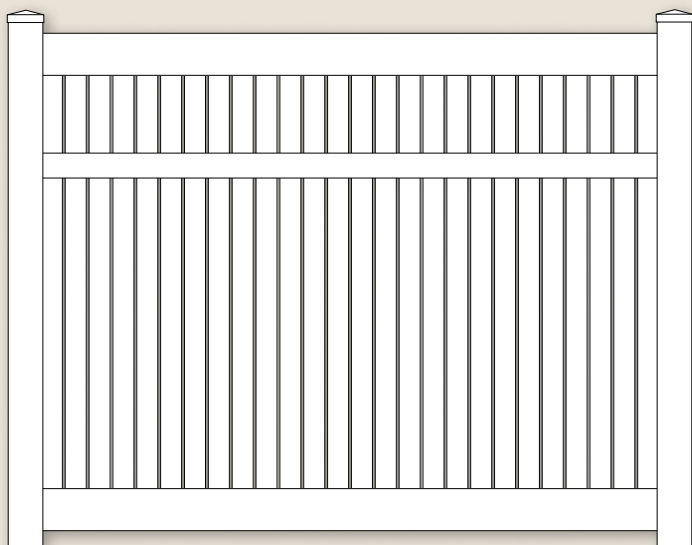
Semi-Privacy Fence

These Illusions Vinyl Fence semi-privacy panels have various width boards with small spaces that allow air to pass through. As with all Illusions Vinyl Fence styles, it is a "neighbor friendly" approach to fencing where both sides look the same.

NEW!
V500H-KD
(Photo on pg. 45)

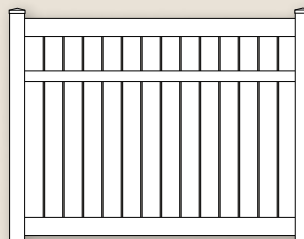


Horizontal Semi-Privacy with 3" Boards



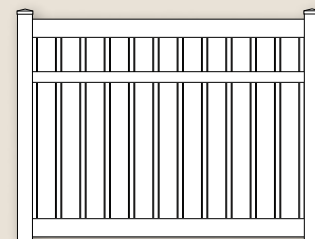
V500

Semi-Privacy with 3" Boards



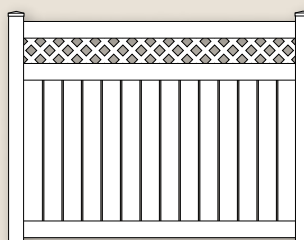
V5006

6" Boards



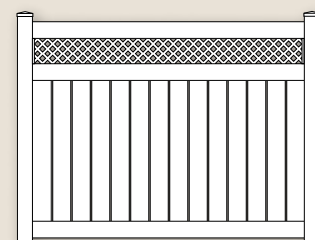
V500A

Alternating 1-1/2" & 6" Boards



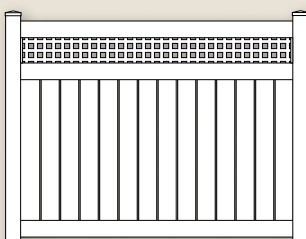
V5215D

6" Boards With Diagonal Lattice



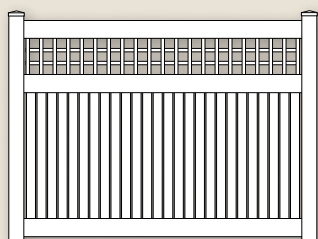
V5215DS

6" Boards w/ Small Diagonal Lattice



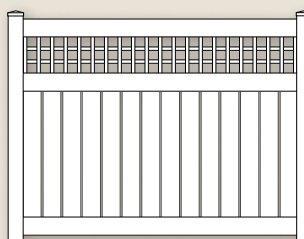
V5215SQ

6" Boards With Square Lattice



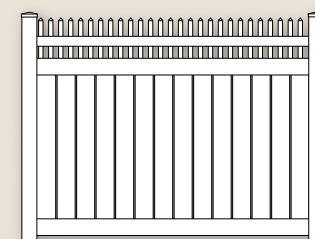
V521530E

3" Boards & Old English Lattice
(7/8" x 1-1/2" Pickets Crossing Through
1-1/2" x 1-1/2" Pickets)



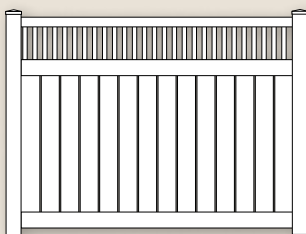
V521560E

6" Boards & Old English Lattice
(7/8" x 1-1/2" Pickets Crossing Through
1-1/2" x 1-1/2" Pickets)



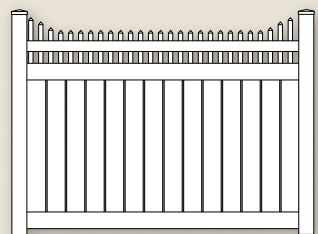
V5700

6" Boards With Straight
Classic Victorian Picket Top



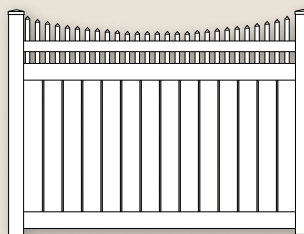
V5701

6" Boards With Framed
Classic Victorian Picket Top



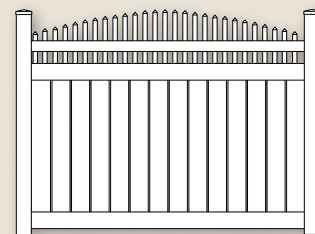
V5706

6" Boards With Stepped
Classic Victorian Picket Top



V5707

6" Boards With Scalloped
Classic Victorian Picket Top

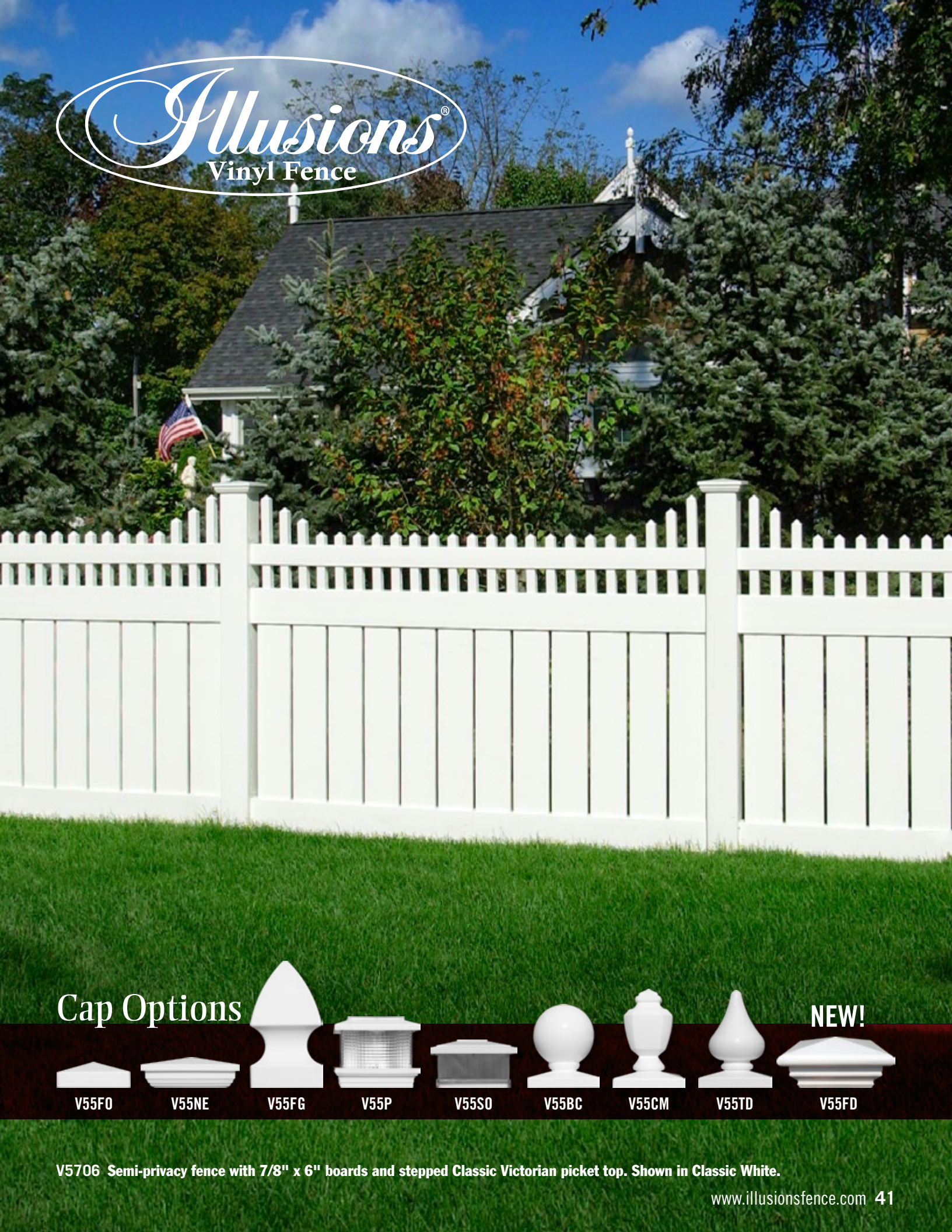


V5708

6" Boards With Crowned
Classic Victorian Picket Top



www.illusionsfence.com



Cap Options



V55F0



V55NE



V55FG



V55P



V55S0



V55BC



V55CM



V55TD



V55FD

NEW!

V5706 Semi-privacy fence with 7/8" x 6" boards and stepped Classic Victorian picket top. Shown in Classic White.





Let Your Yard Breathe

Semi-Privacy with Spaces allows a breeze to flow through your fence while still maintaining an element of privacy.

TRY OUT THE ILLUSIONS FENCE DESIGNER APP AT WWW.ILLUSIONSFENCE.COM



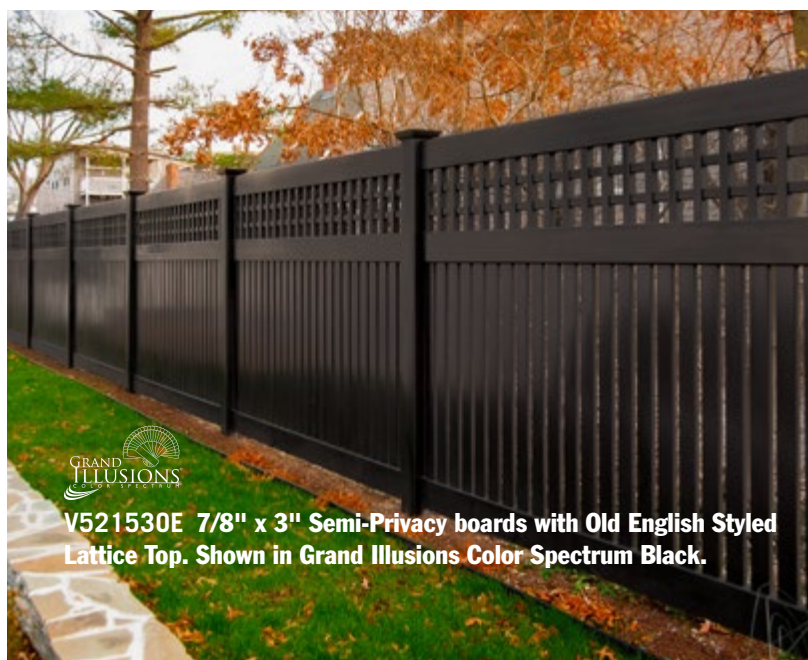
V5708 7/8" x 6" Semi-Privacy boards with a crowned Classic Victorian picket top and New England Caps in Grand Illusions Color Spectrum Hunter Green



V500A Alternating 7/8" x 6" and 7/8" x 1-1/2" Semi-Privacy fence with Coachman Caps. Shown in Grand Illusions Color Spectrum Brownstone.



V500 7/8" x 3" Semi-Privacy boards. Shown in Classic White.



V521530E 7/8" x 3" Semi-Privacy boards with Old English Styled Lattice Top. Shown in Grand Illusions Color Spectrum Black.



V500H-6KDW106 Horizontal 7/8" x 3" Semi-Privacy boards. Shown in Grand Illusions Vinyl Woodbond Driftwood.



V5006 7/8" x 6" Semi-Privacy boards. Shown in Classic White.

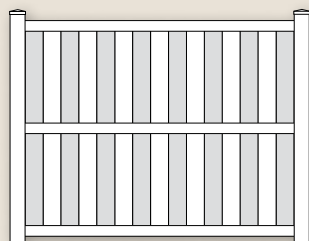


V5215SQ 7/8" x 3" Semi-Privacy boards with square lattice top. Shown in Grand Illusions Vinyl Woodbond Rosewood. (Lights not an Illusions product.)

Board-on-Board

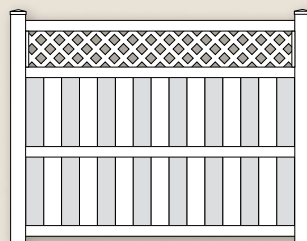


These Illusions Vinyl Fence Board-on-Board panels have 7/8" x 6" boards overlapping each other in a "shadowbox" style that maintains semi-privacy while allowing air to pass through. They also feature sturdy 3.5" x 3.5" rails for added structural integrity.



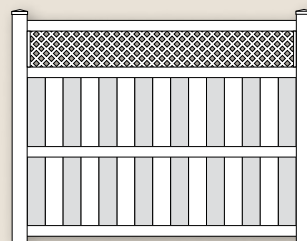
V210

Board on Board



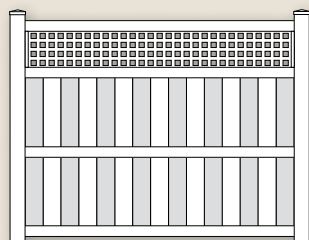
V210D

Board on Board with
Diagonal Lattice



V210DS

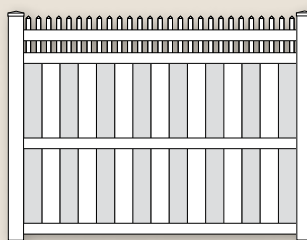
Board on Board with
Small Diagonal Lattice



V210SQ

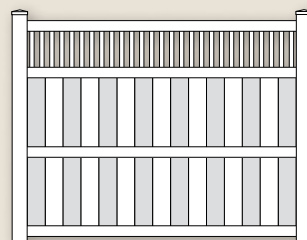
Board on Board with
Square Lattice

Available with
Old English
Lattice Too!
V210QE



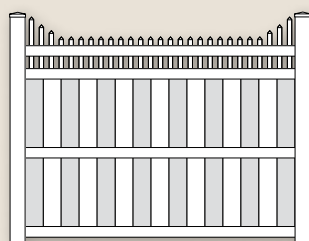
V2700

Board on Board with
Straight Classic Victorian Top



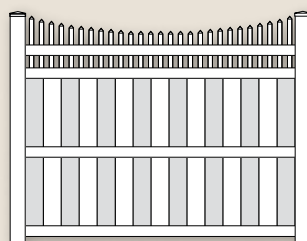
2701

Board on Board with
Framed Classic Victorian Top



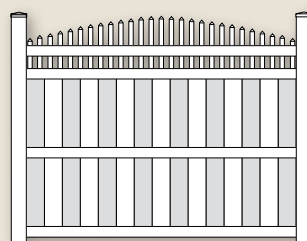
V2706

Board on Board with
Stepped Classic Victorian Top



V2707

Board on Board with
Scalloped Classic Victorian Top



V2708

Board on Board with
Crowned Classic Victorian Top



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Cap Options



V55F0



V55NE



V55FG



V55P



V55S0



V55BC



V55CM



V55TD



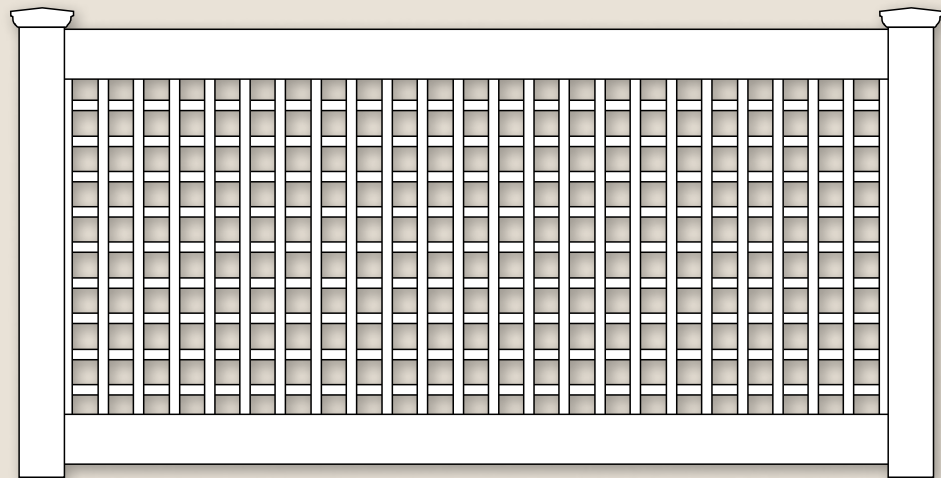
V55FD

NEW!

V210D Board on board fence with diagonal lattice and V55FG French Gothic Caps. Shown in Classic Gray.

Lattice Fence

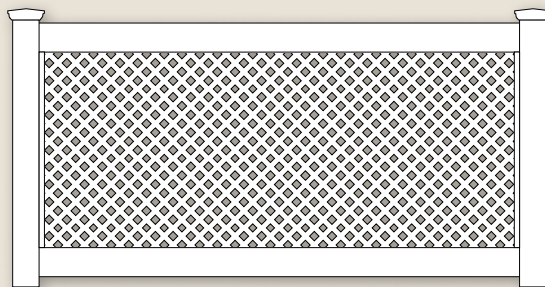
Perfect for gardens, flowers, and accents, Illusions Lattice Fence panels are created with your artistic personality in mind. They are a great fence to help accentuate perimeters with style. Old English Lattice (VSQL) is available in all standard heights and is rapidly becoming one of our most popular fence options.



VSQL (Old English Lattice)

Square Lattice

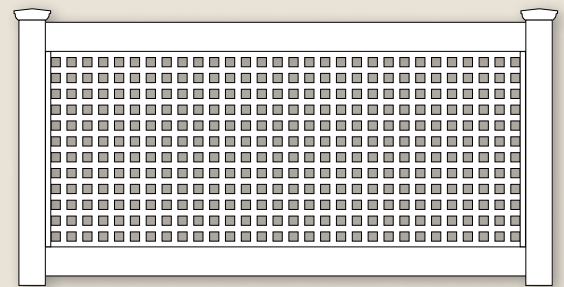
(7/8" x 1-1/2" Pickets Crossing Through 1-1/2" x 1-1/2" Pickets and 2" x 6" Rails)



V215D

Small Diagonal Lattice Fence

(Sheet of Lattice. 1-1/2" x 5-1/2" Rails.)



V215S

Square Lattice Fence

(Sheet of Lattice. 1-1/2" x 5-1/2" Rails.)



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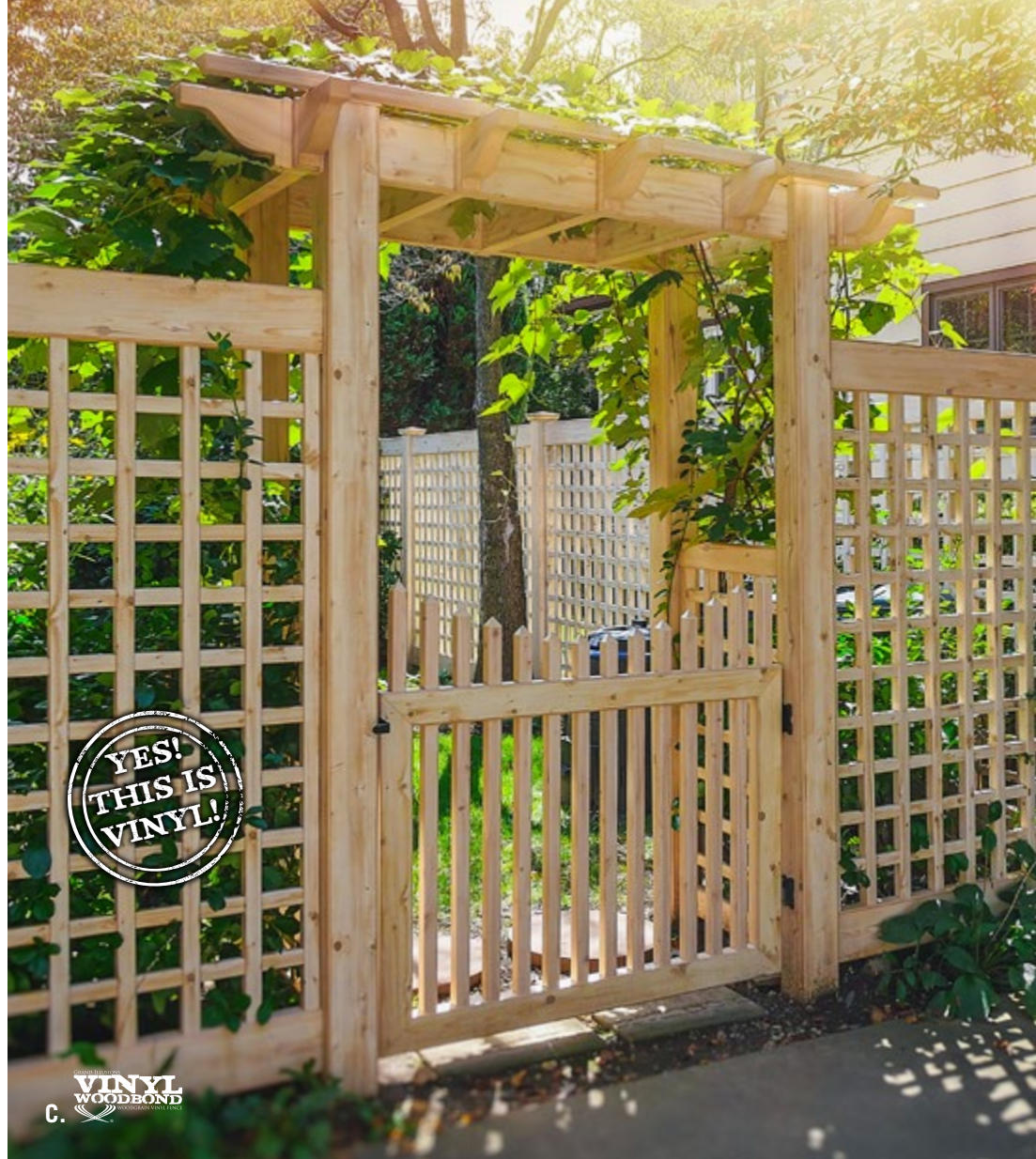


A. VSQ Old English Lattice with a Waterfall "B" rail Transition Section. Shown in Grand Illusions Color Spectrum Black.

B. VSQ Old English Lattice Panel shown in Classic White

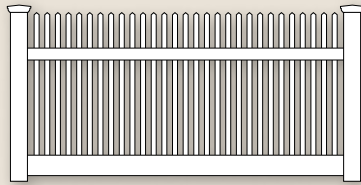
C. VSQ Old English Lattice with a VPEROE pergola (pg. 90) and scalloped VWG707 Classic Victorian walk gate entry. Shown in Grand Illusions Vinyl Woodbond Eastern White Cedar.

D. VSQ Old English Lattice panel shown in Grand Illusions Vinyl Woodbond Walnut

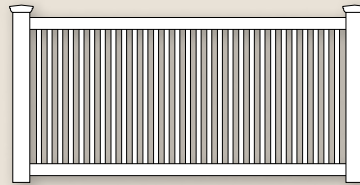


Classic Victorian Picket Fence

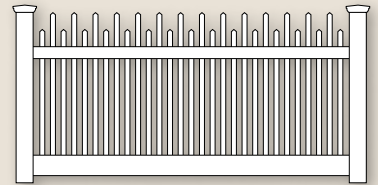
Illusions Classic Victorian Picket is a maintenance-free alternative to the old red cedar fence. This style was made popular in New England and has since become a nationwide favorite. These panels feature 1-1/2" x 1-1/2" neighbor-friendly pickets that go through the rails, 2" x 3-1/2" top rails, and 2" x 6" bottom rails. Available in all colors and woodgrains.



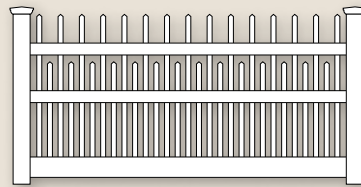
V700
Straight Top
Classic Victorian Picket Fence



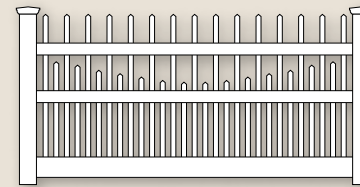
V701
Framed Classic Victorian Picket
Fence (2 x 3-1/2" Bottom Rail)



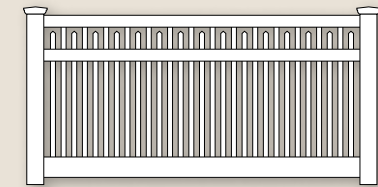
V702
Staggered Top
Classic Victorian Picket Fence



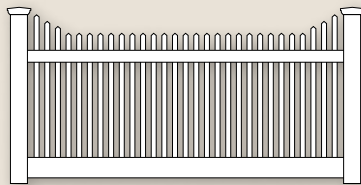
V703
Staggered
Classic Victorian Picket Fence



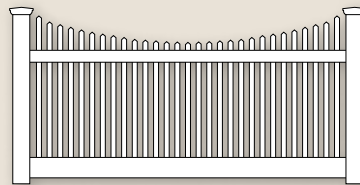
V703S
Staggered Scalloped
Classic Victorian Picket Fence



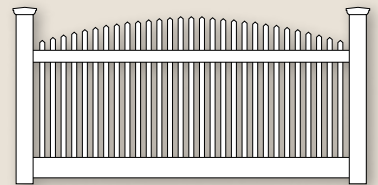
V705
Framed Staggered
Classic Victorian Picket Fence



V706
Stepped Top
Classic Victorian Picket Fence



V707
Scalloped Top
Classic Victorian Picket Fence



V708
Crowned Top
Classic Victorian Picket Fence



www.illusionsfence.com


QuickShip STYLES AVAILABLE: Classic White V700-4, Classic White V706-4, Classic White V707-4. All with matching 4' and 5' wide gates.



QuickShip V700-4 4' height straight Classic Victorian picket fence with 1.5" x 1.5" pickets, 2" x 3.5" top rails, and 2" x 6" bottom rails. Shown in Classic White.

www.illusionsfence.com 53



A white picket fence runs across the foreground, with a large white post in the center. Behind the fence are green bushes and several red roses. In the background, a white house with a porch and columns is visible. An American flag stands on a pole to the right of the fence. The scene is bright and sunny.

The American Dream Fence

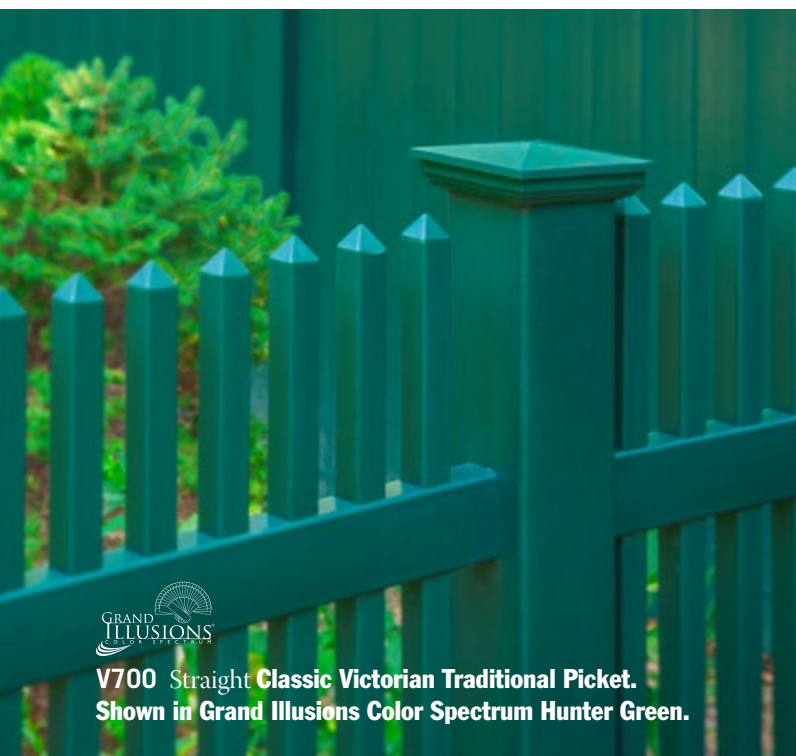
Proudly Made In the USA, your American Dream is alive and well with a gorgeous white picket fence from Illusions Vinyl Fence.

CHECK OUT MORE WHITE FENCE IMAGES AT WWW.ILLUSIONSFENCE.COM

QuickShip V706-4 4' height stepped Classic Victorian Traditional Picket with an 8" x 8" Majestic post and New England Caps.
Shown in Classic White.



QuickShip V700-4 Straight Top Classic Victorian picket fence shown in Classic White



V700 Straight **Classic Victorian Traditional Picket.**
Shown in Grand Illusions Color Spectrum Hunter Green.

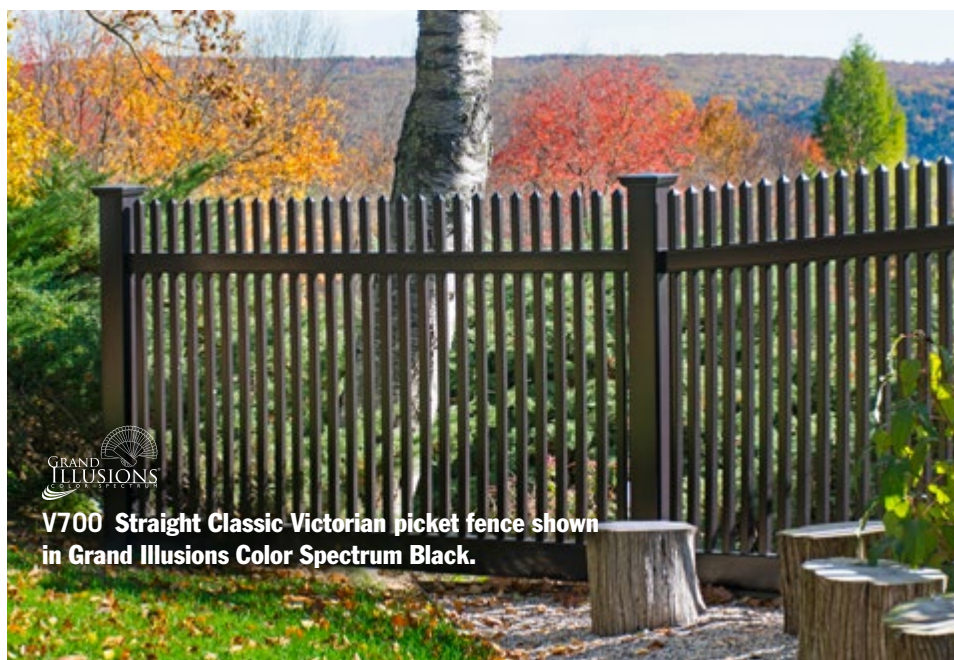


V703S Classic Victorian scalloped staggered picket fence
with New England Caps. Shown in Classic White.



V707 Scalloped Classic Victorian picket fence
with a Grand Arbor and walk gate entrance.
Shown in Grand Illusions Color Spectrum Brown.

56 www.illusionsfence.com



V700 Straight Classic Victorian picket fence shown
in Grand Illusions Color Spectrum Black.



V700 Straight top Classic Victorian picket fence with a New England Cap. Shown in Grand Illusions Vinyl Woodbond Mahogany.

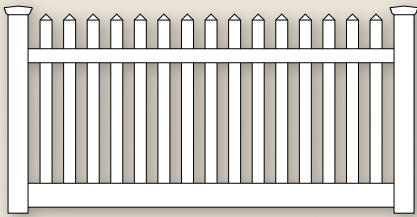




QuickShip V707-4 4' height scalloped Classic Victorian Traditional 1.5" x 1.5" Picket, 2" x 3.5" top rail and 2" x 6" Bottom rail. Shown in Classic White.

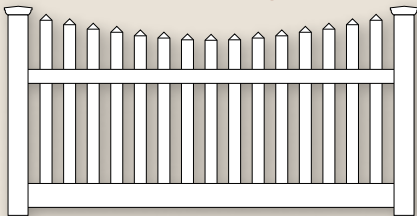
Contemporary Picket Fence

Illusions Vinyl Fence Contemporary Picket Fence panels have 7/8" x 3" or 7/8" x 1-1/2" pickets with your choice of dog-ear caps or pointed picket caps, 2" x 3-1/2" top rails, and 2" x 6" bottom rails. Pickets go through the rails for a perfect "good neighbor" aesthetic.



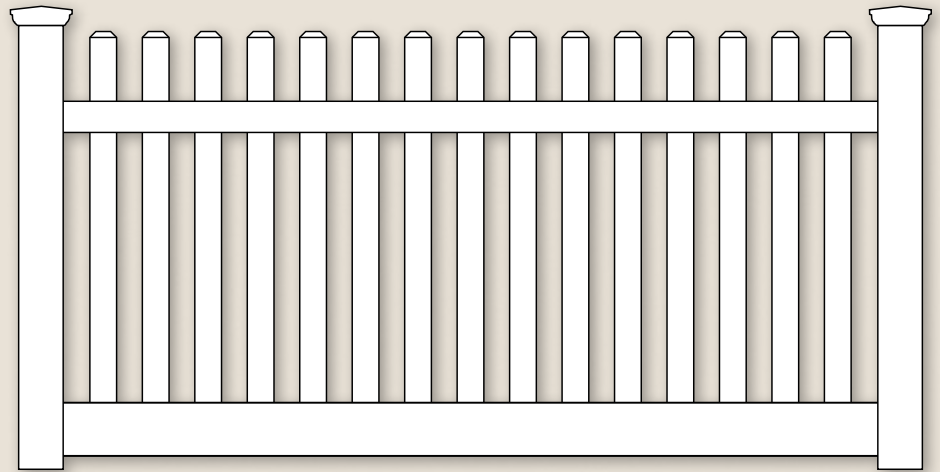
V401-TR

Straight Top Contemporary Picket
With Pointed Caps



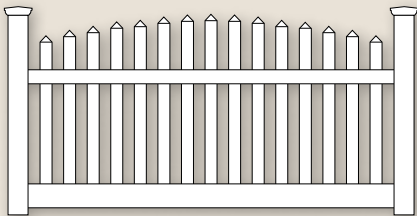
V402-TR

Scalloped Top Contemporary Picket
With Pointed Caps



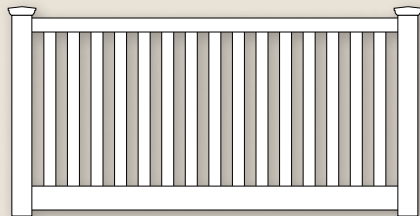
V350-TR

Straight Top Contemporary 7/8" x 3" Picket Fence With Dog-Ear Caps



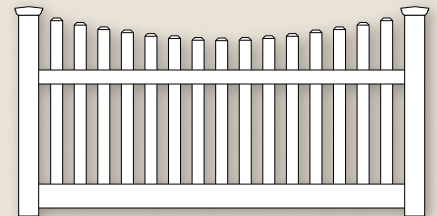
V403-TR

Crowned Top Contemporary Picket
With Pointed Caps



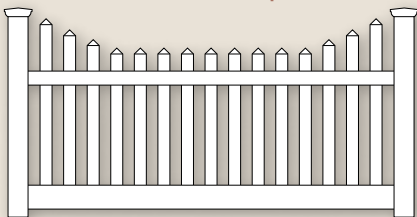
V351-TR

Framed Contemporary Picket Fence



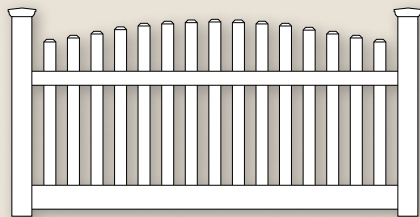
V352-TR

Scalloped Top Contemporary Picket
With Dog-Ear Caps



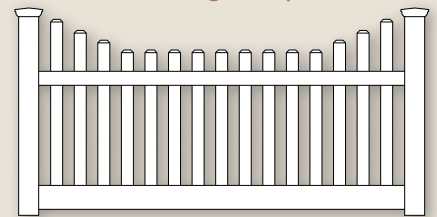
V406-TR

Stepped Top Contemporary Picket
With Pointed Caps



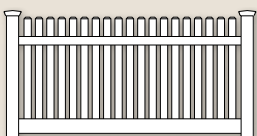
V353-TR

Crowned Top Contemporary Picket
With Dog-Ear Caps



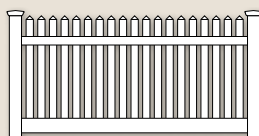
V356-TR

Stepped Top Contemporary Picket
With Dog-Ear Caps



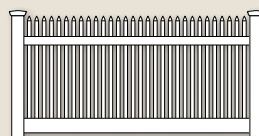
V350R-TR

Reduced Spacing Straight Top
Contemp. w/Dog-Ear Caps



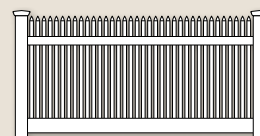
V401R-TR

Reduced Spacing Straight Top
Contemp. w/Pointed Caps



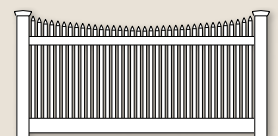
V401N-TR

7/8" x 1-1/2" Straight Top
Contemp. w/Pointed Caps



V401NR-TR

Reduced Spacing 7/8" x 1-1/2"
Straight Top w/Pointed Caps



V402NR-TR

Reduced Spacing 7/8" x 1-1/2"
Scalloped Top w/Pointed Caps

QuickShip STYLES AVAILABLE: Classic White V350-4TR, Classic White V352-4TR, Classic White V401-4TR. All with matching 4' and 5' wide gates.



Picket Cap Options



V783PC
POINTED CAP
7/8" x 3"



V783DEC
DOG EAR CAP
7/8" x 3"



V7815PC
POINTED CAP
7/8" x 1-1/2"

QuickShip V352-4TR 4' height scalloped Contemporary through rail 7/8" x 3" picket fence with dog-ear pickets, 2" x 3.5" top rails, and 2" x 6" bottom rails. Shown in Classic White.



Frame Your Yard

Like a fine painting, let your fence be the custom frame for your property.

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QuickShip FRONT: V350-4TR Straight top Contemporary 7/8" x 3" through-rail picket fence with dog-ear picket caps, 2" x 3.5" top rails, and 2" x 6" bottom rails. Shown in Classic White.

BACK: **QuickShip** V300-6 Classic White 6' high T&G privacy fence with a VBG4-46SQ Classic White 4' wide x 6' high accent gate.



All Gates
OVER 4' Wide
Have X-Brace
for Added
Strength!



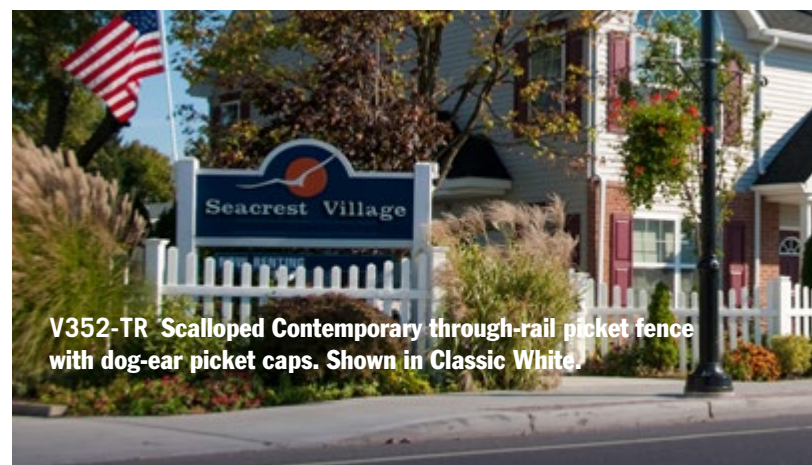
V352-TR Scalloped Contemporary through-rail picket fence with dog-ear picket caps and a matching walk gate. The gate is shown from the back which highlights the X-brace used on all gates over 4' wide for added strength. Shown in Grand Illusions Vinyl Woodbond Walnut.



V402-TR Scalloped Contemporary through-rail, pointed picket cap fence with 8" x 8" Majestic posts and showing a Sweep "D" Rail curved section in Classic White.



V353-TR Crowned Contemporary through-rail picket fence with dog-ear picket caps. Shown in Classic White.



V352-TR Scalloped Contemporary through-rail picket fence with dog-ear picket caps. Shown in Classic White.



V402-TR Scalloped Contemporary through-rail fence with pointed picket caps and Ball post caps. Shown in Classic Beige with Classic White Caps.



QuickShip V401-4TR 4' high straight Contemporary through-rail, pointed picket cap picket fence in Classic White.



QuickShip V352-4TR Scalloped Contemporary through-rail picket fence with dog-ear picket caps. Shown in Classic White.



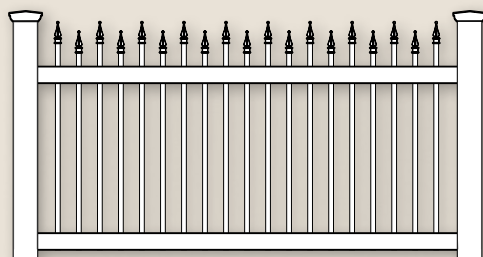
V401NR-TR 7/8" x 1-1/2" reduced spacing straight contemporary through-rail picket with a VWG403NR-TR crowned top walk gate. Shown in Classic White.



V352-TR Scalloped Contemporary through-rail, dog-ear picket fence. Shown in Grand Illusions Color Spectrum Eastern Green and Tan.

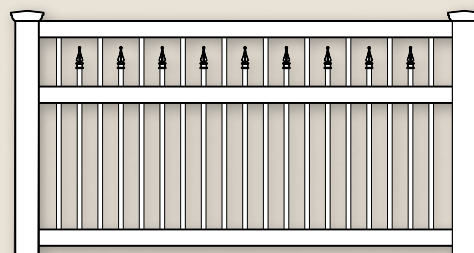
Ornamental Picket Fence

These Illusions Vinyl Fence Ornamental Fence Panels are designed to mimic the look of wrought iron fencing. Featuring 1" x 1" staggered top pickets with your choice of Arrow-head, Boy Scout, or French Gothic picket caps. Available in ALL colors and wood grains.



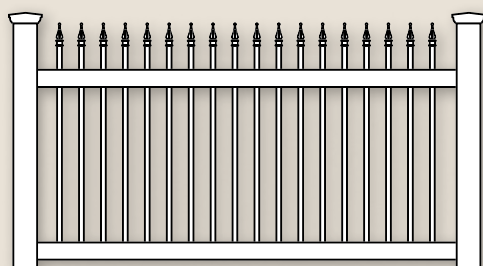
V0100

Staggered Top Ornamental Picket



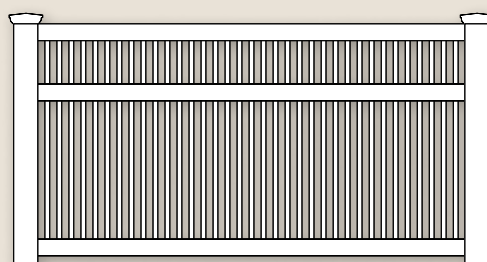
V0200

Staggered Framed Top Ornamental Picket



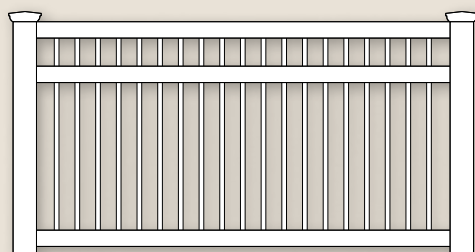
V0101

Straight Top Ornamental Picket



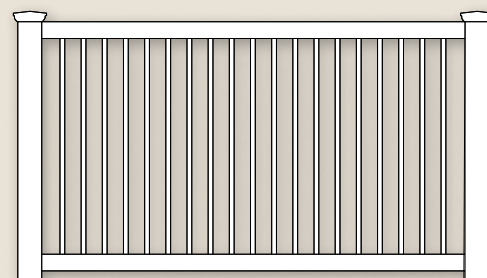
V0402

Reduced Space Framed Top Ornamental Picket



V0202

Framed Top Ornamental Picket



VOV-52

52" High "Ovation Style" Pool Code Picket



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Illusions[®]
Vinyl Fence

YES!
THIS IS
VINYL!

Picket Cap Options



V11FG
FRENCH GOTHIC 1" x 1"



V11RF
ARROWHEAD 1" x 1"



V11TF
BOY SCOUT 1" x 1"



V0101 Ornamental 1" x 1" pickets and Arrowhead picket caps. Featuring a Radius "E" Rail curved section.
This option is an available feature of all Illusions picket fence styles. Shown in Grand Illusions Color Spectrum Black.

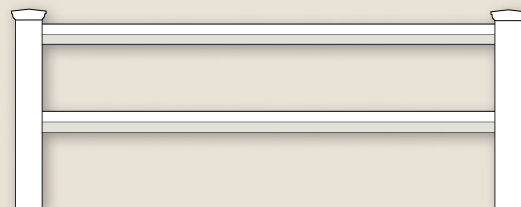
Post & Rail Fence

Illusions Post & Rail vinyl fence contains only premium quality 100% Pure Virgin Vinyl with no hidden fillers that may contain lead or other additives to harm horses and other animals. It has passed all ASTM F964 tests.



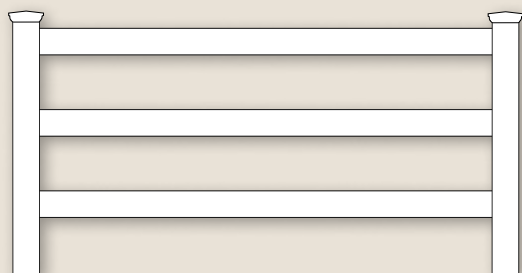
2-RAIL POST & RAIL

1-1/2" x 5-1/2" Rails Standard (2" x 6" Available)



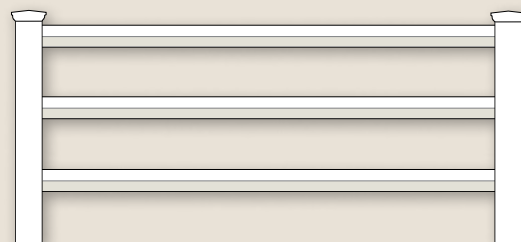
2-RAIL DIAMOND POST & RAIL

3" x 3" Diamond Rails



3-RAIL POST & RAIL

1-1/2" x 5-1/2" Rails Standard (2" x 6" Available)



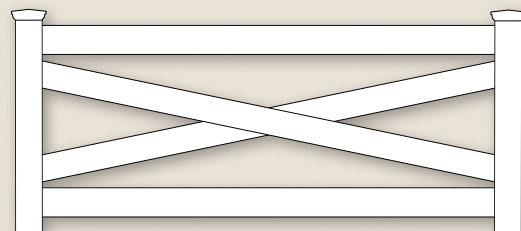
3-RAIL DIAMOND POST & RAIL

3" x 3" Diamond Rails



4-RAIL POST & RAIL

1-1/2" x 5-1/2" Rails Standard (2" x 6" Available)



CROSSBUCK POST & RAIL

2" x 6" Top and Bottom Rails and
1-1/2" x 5-1/2" Crossrails



www.illusionsfence.com



Cap Options



CROSSBUCK Crossbuck Post & Rail with 2" x 6" top and bottom rail and 1-1/2" x 5-1/2" crossrails shown with Flat Caps in Classic White.

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V3HL 3-Rail Post & Rail, 1-1/2" x 5-1/2" rails with 5" posts and Flat Caps. Shown in Classic Beige.



V2HL 2-Rail Post & Rail, 1-1/2" x 5-1/2" rails with 5" posts and New England V55NE caps. Shown in Grand Illusions Vinyl WoodBond Driftwood.



VDRL 2-Rail Diamond Post and Rail, 3" x 3" rails with 5" posts and French Gothic caps. Shown in Classic White.





V2HL 2-Rail Post & Rail, 1-1/2" x 5-1/2" rails with 5" posts and New England V55NE caps. Shown in Grand Illusions Color Spectrum Black.

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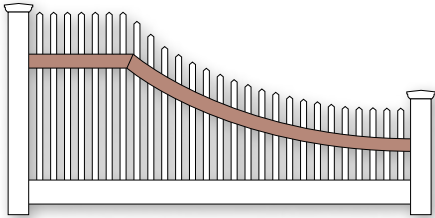
Curved & Bent Rails

Simple to Order Matching Accessories for Your Illusions Vinyl Fence

Enhance the look and feel of your Illusions Vinyl Fence with these readily available curved and bent rails.

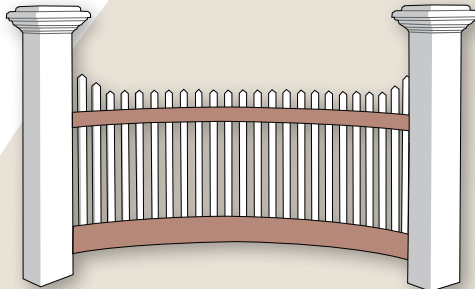
Perfect for unique fence styles, transition sections, or for rounded corners of your property.

All rails are available in all colors and woodgrains.



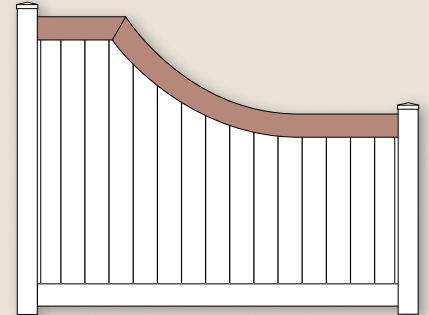
WATERFALL "A" SLOPE RAIL

Available in ALL fence styles



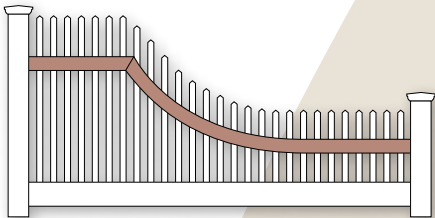
RADIUS "E" RAIL

Only available in picket fence styles



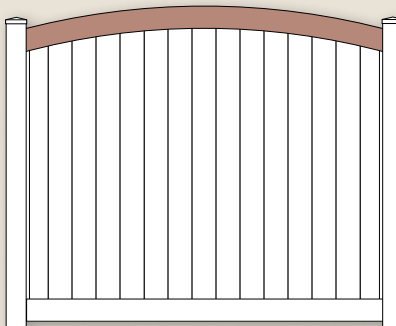
WATERFALL "H" RAIL

Available in all full privacy and
Semi-privacy fence styles



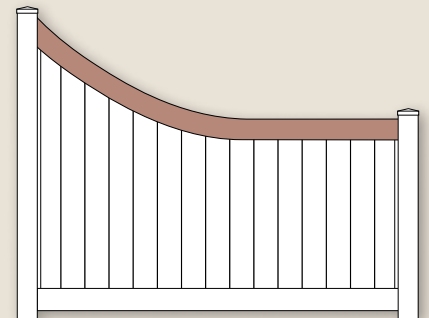
WATERFALL "B" SWEEP RAIL

Available in ALL fence styles



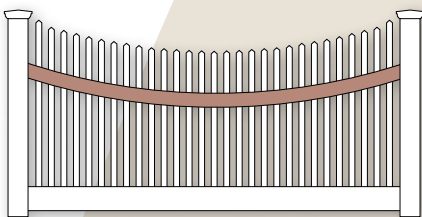
CROWNED "F" RAIL

Available in all full privacy and
Semi-privacy fence styles



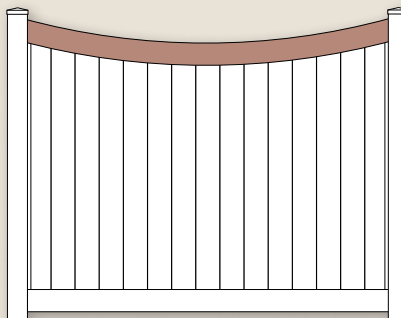
SWEEP "I" RAIL

Available in all full privacy and
Semi-privacy fence styles



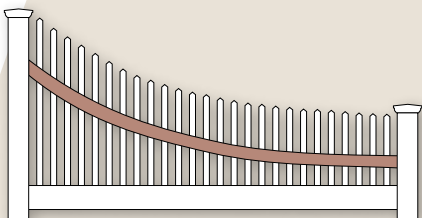
SCALLOPED "C" RAIL

Available in ALL fence styles



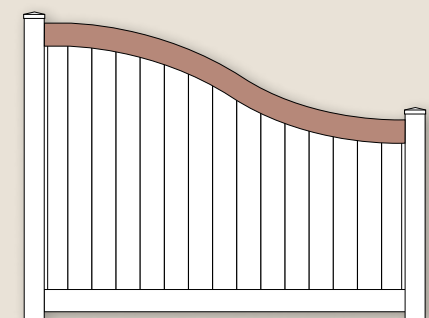
SCALLOPED "G" RAIL

Available in all full privacy and
Semi-privacy fence styles



SWEEP "D" RAIL

Available in ALL fence styles



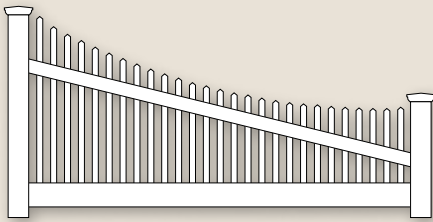
S-CURVED STYLED "J" RAIL

Available in all full privacy and
Semi-privacy fence styles

Transition Sections

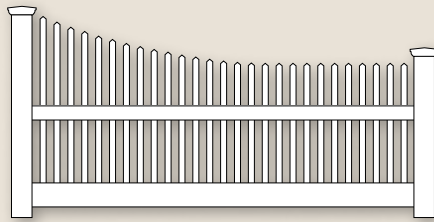
Simple to Order Matching Accessories for Your Illusions Vinyl Fence

Transition sections are used when you need to change the height of a fence run.
Perfect for backyard to front yard height adjustments, ending sections, corner accents, and more!
All rails are available in all colors and woodgrains.



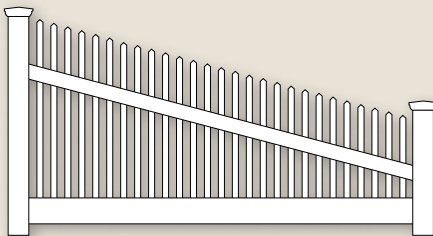
SW-A (Sweep Pickets / Angled Rail)

Available in all picket fence styles



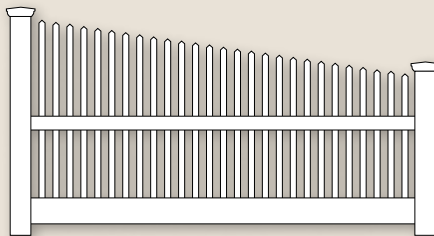
SW-S (Sweep Pickets / Straight Rail)

Available in all picket fence styles



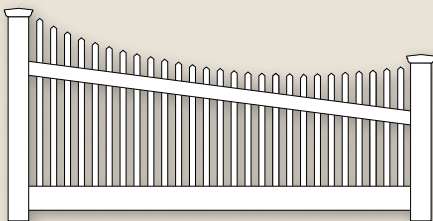
TAP-A (Tapered Pickets / Angled Rail)

Available in all picket fence styles



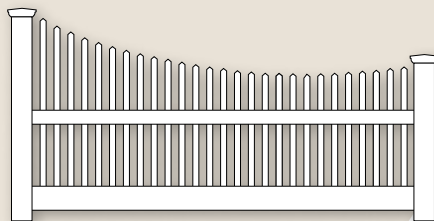
TAP-S (Tapered Pickets / Straight Rail)

Available in all picket fence styles



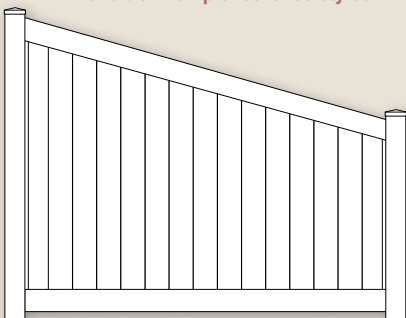
SCAL-A (Scalloped Pickets / Angled Rail)

Available in all picket fence styles



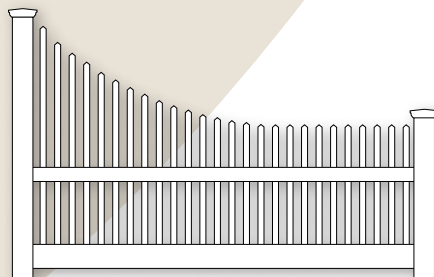
SCAL-S (Scalloped Pickets / Straight Rail)

Available in all picket fence styles



TAPER (Straight Taper)

Available in all full privacy and
Semi-privacy fence styles



SL-S (Sloped Pickets / Straight Rail)

Available in all picket fence styles



V700 Section with TAP-A
TAP-A tapered pickets with angled rail
transition section. Shown in Grand
Illusions Color Spectrum Patio White.



V3701 With TAPER Transition
V3701 section with a 6' high to 4'
high TAPER transition. Shown in
Grand Illusions Color Spectrum,
Desert Sand.



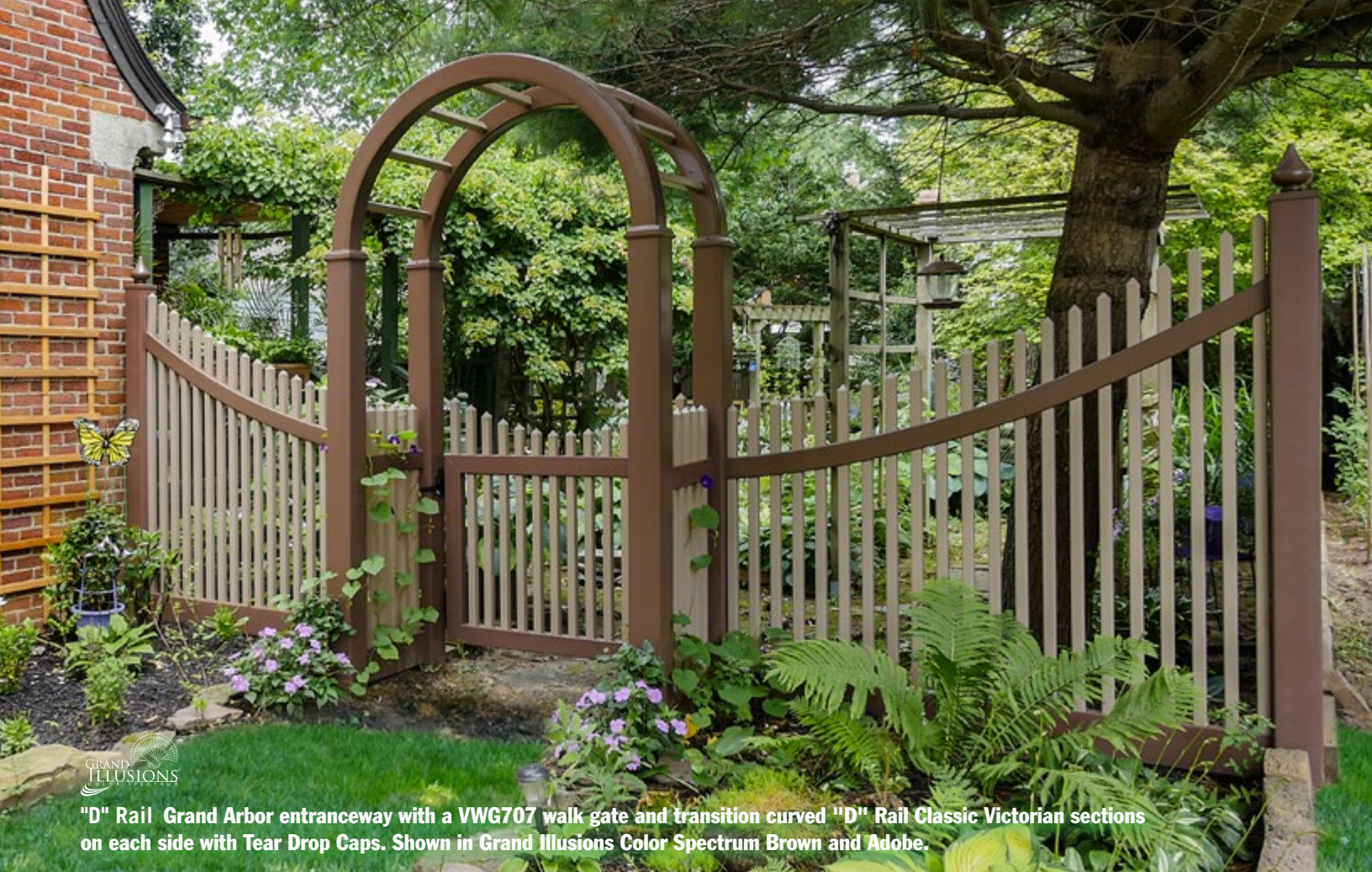
(FRONT) VBC707 Scalloped Classic Victorian 1.5" x 1.5" picket fence with a Scalloped "C" top rail.
(BACK) VBG3215D Solid T&G privacy fence with 2-3/4" lattice and a scalloped "G" top rail and VBG3 walk gate to match.
Both shown in Classic White.

Customize Your Fence

There are so many amazing options you can add to your Illusions Fence to set it apart from the rest.

CHECK OUT MORE IMAGES AT WWW.ILLUSIONSFENCE.COM





"D" Rail Grand Arbor entranceway with a VWG707 walk gate and transition curved "D" Rail Classic Victorian sections on each side with Tear Drop Caps. Shown in Grand Illusions Color Spectrum Brown and Adobe.



RADIUS "E" RAIL Classic Victorian picket fence with "E" styled Radius curved 2" x 3-1/2" top rail and 2" x 6" bottom rail on 8" Majestic posts and caps. Shown in Classic White.

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TRANSITION "J" RAILS Transition "J" top and mid rail 1-1/2" x 5-1/2". Shown in Classic Gray and White.



WATERFALL "B" RAIL Old English Lattice with a Waterfall "B" rail transition section. Shown in Grand Illusions Color Spectrum Black.



"D" & "F" Rail Old English lattice panel with crowned "F" Rail and "D" Rail transition sections on each side. Shown in Classic White.



"D" Rail Solid V3707 T&G with a scalloped Classic Victorian picket top shown with a transition styled "D" rail section and Ball Caps in Classic White and Classic Beige.



RADIUS "E" RAIL Radius "E" Top and Bottom rail on the Classic Victorian Picket. Shown in Classic White.



SW-S Sweep picket Straight rail Classic Victorian section with 8" Majestic posts and 8" Majestic caps attached to a V700 section. Shown in Classic White (Lamp not an Illusions item).



WATERFALL PICKETS Straight Classic Victorian picket section shown with Waterfall pickets and straight rail transition sections on each side with 8" Majestic posts and caps. Shown in Classic White.



CURVED "D" RAILS Crowned Classic Victorian picket without mid-rail on 8" posts and custom caps (5" ball cap glued on top) and curved "D" rail transition Classic Victorian picket sections with 5" posts and ball caps on the sides. Shown in Classic White.



CURVED "E" RAILS Classic Victorian section with Scalloped pickets and "E" styled radius top and bottom rail on 8" Majestic post and cap. Shown in Classic White.



TAP-S Contemporary pickets with Tapered pickets and a Straight rail. Connected to V3215DS and V352. Shown in Classic White.



CURVED "E" RADIUS RAILS
VBE352TR Contemporary 7/8" x 3" scalloped dog-ear picket section and "E" styled radius top and bottom rails in Classic White.



SW-S Contemporary 7/8" x 3" dog-ear through-rail picket sections with sweep pickets and a straight rails. Shown in Classic White.



TAPER V300 Solid T&G with a tapered top rail. Shown in Grand Illusions Vinyl Woodbond Walnut.

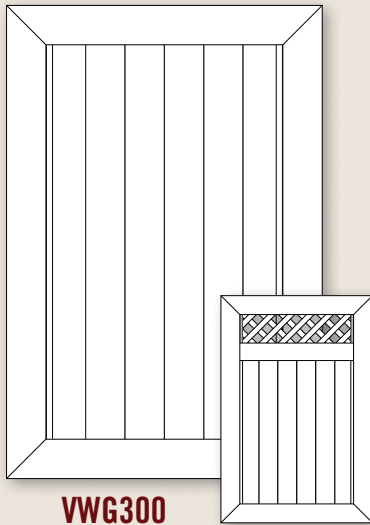


"D" RAIL VBD300 Illusions Classic V300 section with a curved "D" style transition top rail. Shown in Classic White.

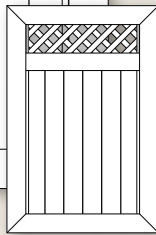
Matching Welded Gates

(Matching Assembled Gates Available Ask Your Fence Installer for More Information)

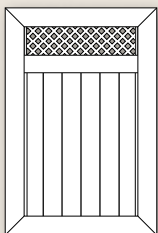
PRIVACY



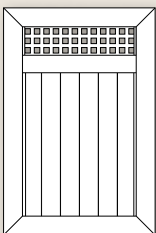
VWG300



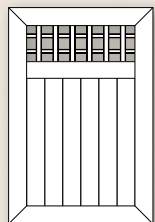
VWG3215D



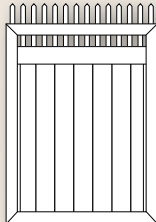
VWG3215DS



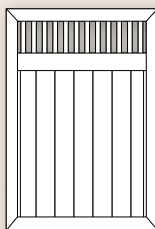
VWG3215SQ



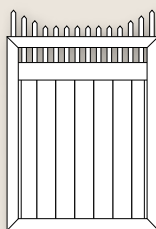
VWG32150E



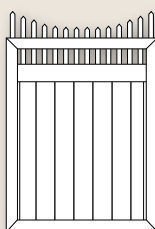
VWG3700



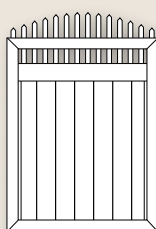
VWG3701



VWG3706

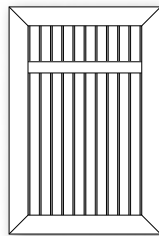


VWG3707

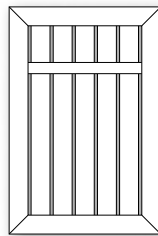


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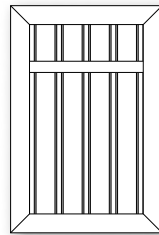
SEMI-PRIVACY



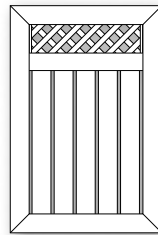
VWG500



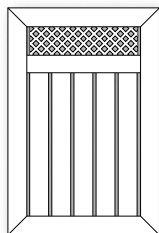
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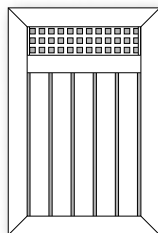
VWG500A



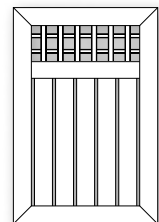
VWG5215D



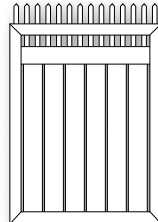
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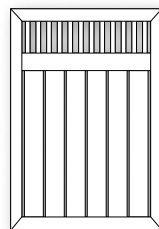
VWG5215SQ



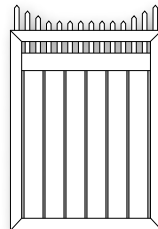
VWG52150E



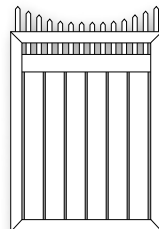
VWG5700



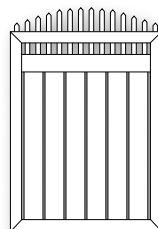
VWG5701



VWG5706



VWG5707



VWG5708

BOARD-ON-BOARD



VWG210



VWG210D



VWG210DS



VWG210SQ



VWG2700



VWG2701

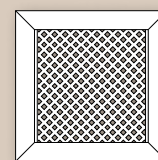


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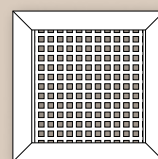


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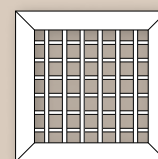
LATTICE



VWG215D

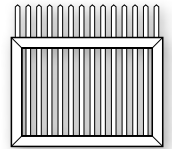


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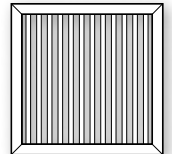


VWGSQL

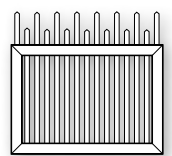
CLASSIC VICT. PICKET



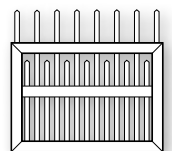
VWG700



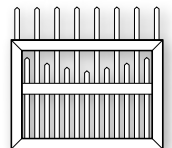
VWG701



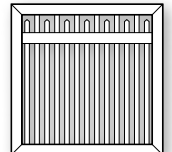
VWG702



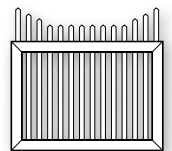
VWG703



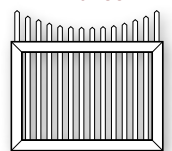
VWG703S



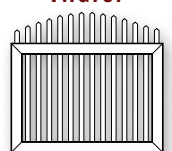
VWG705



VWG706



VWG707



VWG708

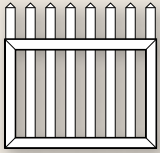
B-o-B
Styles
Use
V300
or
V500
Series
Gates

Matching Welded Gates

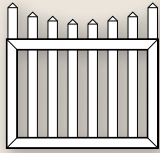
(Matching Assembled Gates Available Ask Your Fence Installer for More Information)

Standard 3' & 4' Width Walk Gates (VWG), and 5' & 6' Width Drive Gates (VDG) (Custom Sizes and Styles Available)

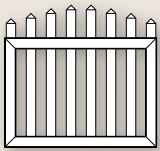
CONTEMPORARY PICKET



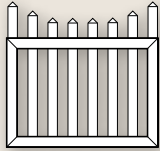
VWG401-TR



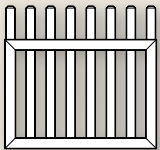
VWG402-TR



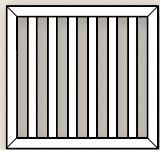
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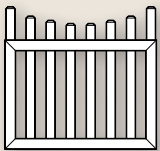
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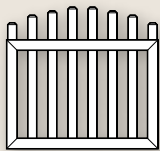
VWG350-TR



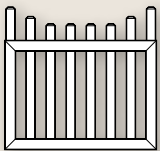
VWG351-TR



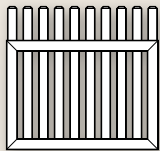
VWG352-TR



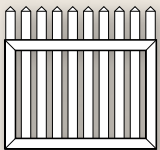
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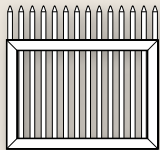
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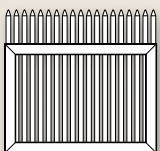
VWG350R-TR



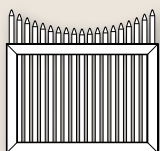
VWG401R-TR



VWG401N-TR

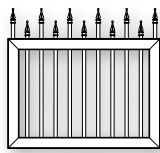


VWG401NR-TR

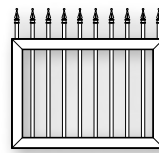


VWG402NR-TR

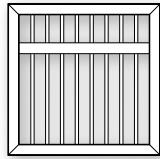
ORNAMENTAL PICKET



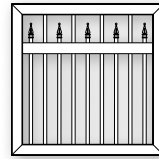
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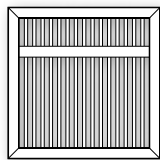
VWG0101



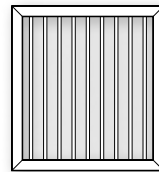
VWG0202



VWG0200

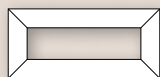


VWG0402

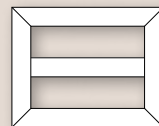


VWGOV52

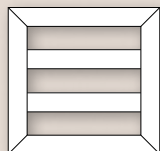
POST AND RAIL



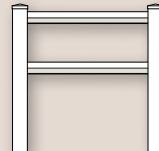
V2RWG



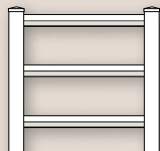
V3RWG



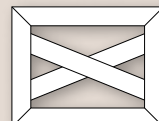
V4RWG



VDRG-42

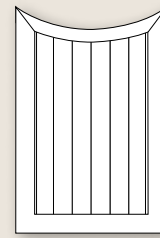


VDRG-43

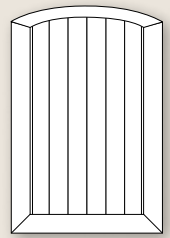


VWGCB

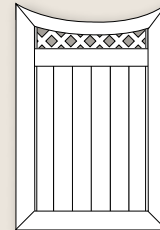
ACCENT GATES



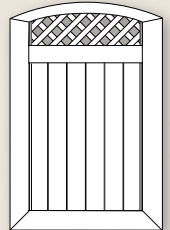
VBG1



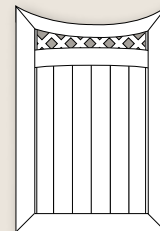
VBG2



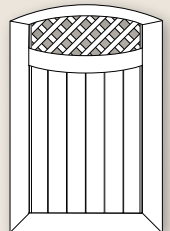
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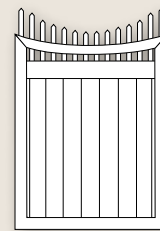
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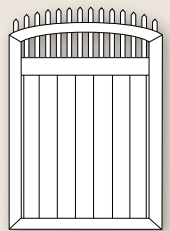
VBG5



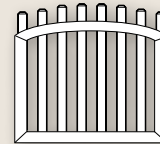
VBG6



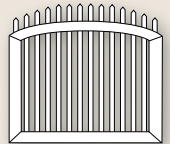
VBG7



VBG8



VBG10



VBG11



VBG12

NEW!

ASSEMBLED GATES
FOR SELECT STYLES

DRIVE GATES

For extended openings,
simply order two gates to fill.
(Up to 12' wide openings).

(Shown: Two 5' Wide VDG300-56)



QuickShip V3701-6 & VDG3701-56 Matching T&G privacy drive gates with Framed Classic Victorian tops on 8" Majestic posts. This photo also shows the Illusions Extra-Strong Hinges (IESH), 24" drop rods (DRAS), Gate Stop/Handle Combo (VGSH), and stainless steel hatchet latch (HLSS). Gates shown in Classic White. Gate Hardware in Black. **IMPORTANT:** Always use a vinyl gate stopper (VGS or VGSH) and two sets of drop rods (DRAS) on double drive gates.

The Best Gates in the Business

Uni-Weld™ Illusions Vinyl Gates feature welded corners that perfectly match the look of your fence. What's more, every Illusions gate has an internal truss system to add strength, stability, and longevity. As an added bonus, all gates over 4' wide have an extra layer of protection with the addition of an X-Brace.

CHECK OUT MORE IMAGES AT WWW.ILLUSIONSFENCE.COM

All Gates
OVER 4' Wide
Have X-Brace
for Added
Strength!





The Finishing Touch!

If a gate is like the punctuation mark
of a sentence, why not
make it an exclamation point!

CHECK OUT MORE IMAGES AT WWW.ILLUSIONSFENCE.COM



QuickShip VWG350TR Straight Contemporary 7/8" x 3" through-rail walk gate with dog-ear picket tops, 2" x 3.5" frame with CPH55S spring loaded corner plate hinges, HLSS hatchet latch, and VGS vinyl gate stop in black. Fence shown in Classic White.



VWGSQ Old English Square lattice gate shown with **THAHD** Tough Hinge Adjustable Heavy Duty hinges, **VGS** vinyl gate stop and **HLSS** hatchet latch. Gate shown in Classic White.



VDG300WB Double drive gate entry in Mix and Match™ Classic White and Classic Beige colors shown with two **DRAS** drop bars in Black.

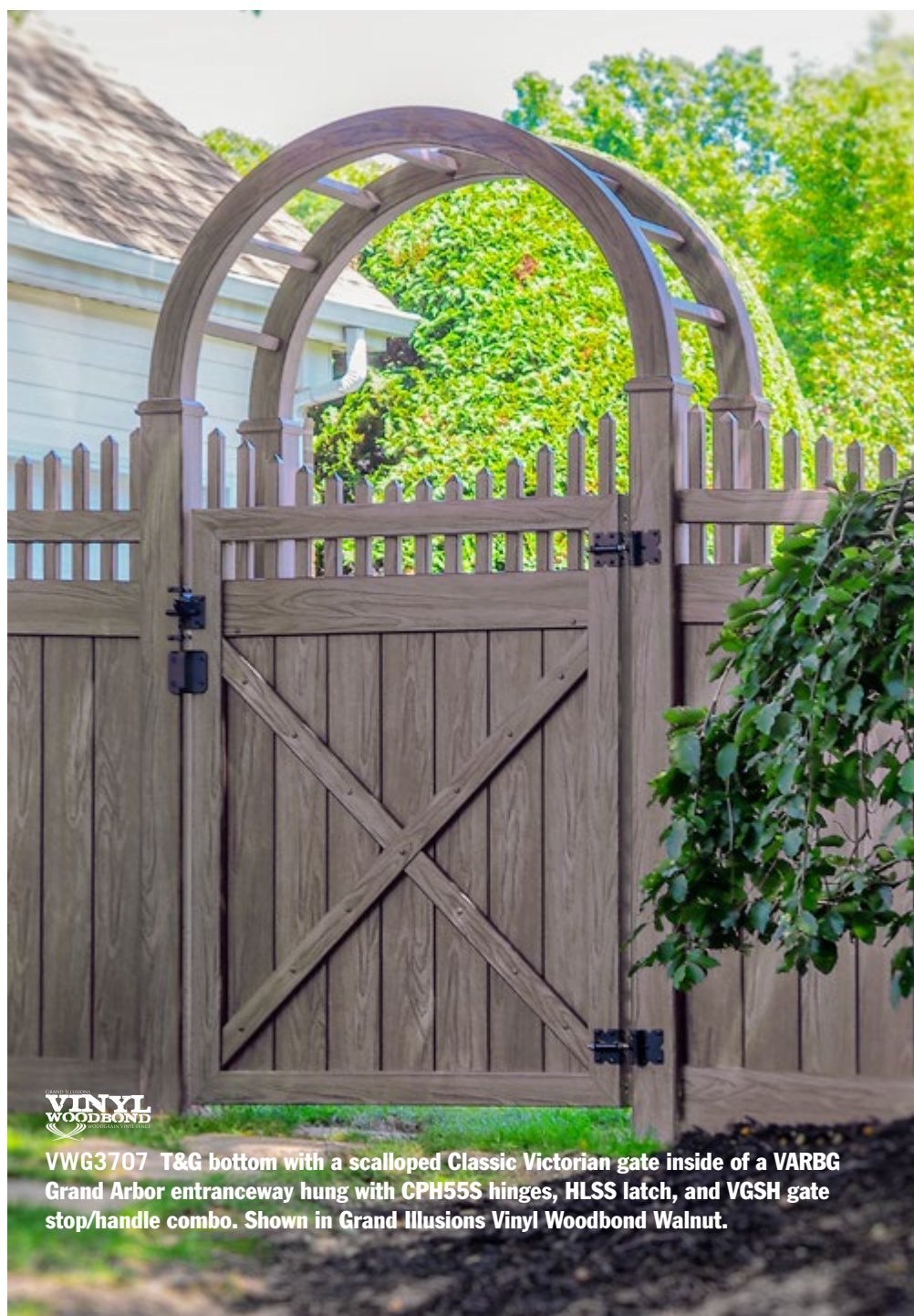


VINYL
WOODBOND

VWG700-46 Mahogany 6' High Straight Classic Victorian gate (Mid-rail required for 6' High)



VWG3700 In Classic White with **CPH55** hinges and **HLSS** hatchet latch and **VGS** gate stop



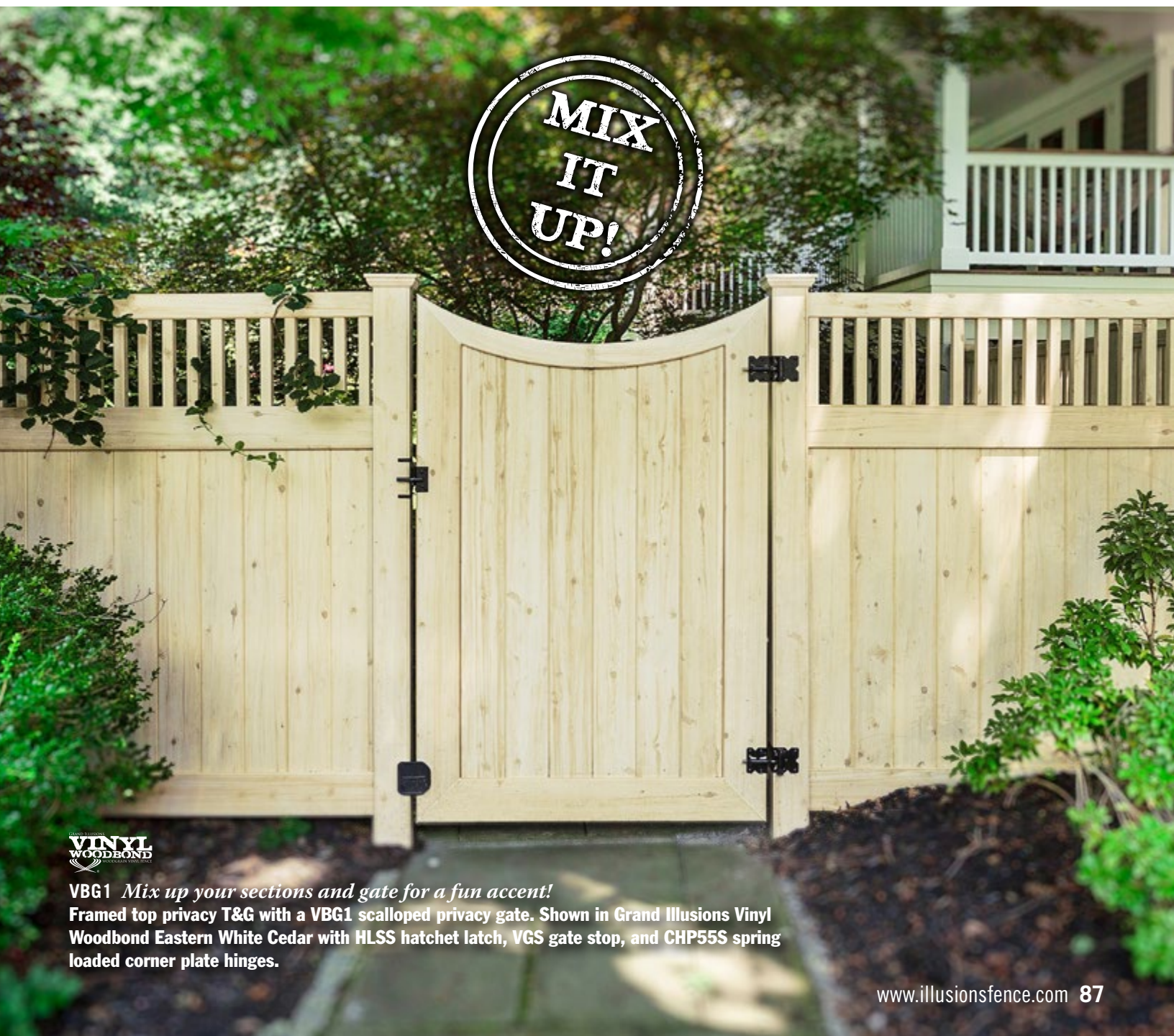
VINYL
WOODBOND

VWG3707 T&G bottom with a scalloped Classic Victorian gate inside of a **VARBG** Grand Arbor entranceway hung with **CPH55S** hinges, **HLSS** latch, and **VGSH** gate stop/handle combo. Shown in Grand Illusions Vinyl Woodbond Walnut.



**VINYL
WOODBOND**

VWG3215SQ Rosewood T&G with Square 1-3/4" lattice gate,
VGS gate stop, CPH55 hinges, and HLSS hatchet latch



**VINYL
WOODBOND**

VBG1 *Mix up your sections and gate for a fun accent!*
Framed top privacy T&G with a VBG1 scalloped privacy gate. Shown in Grand Illusions Vinyl
Woodbond Eastern White Cedar with HLSS hatchet latch, VGS gate stop, and CHP55S spring
loaded corner plate hinges.



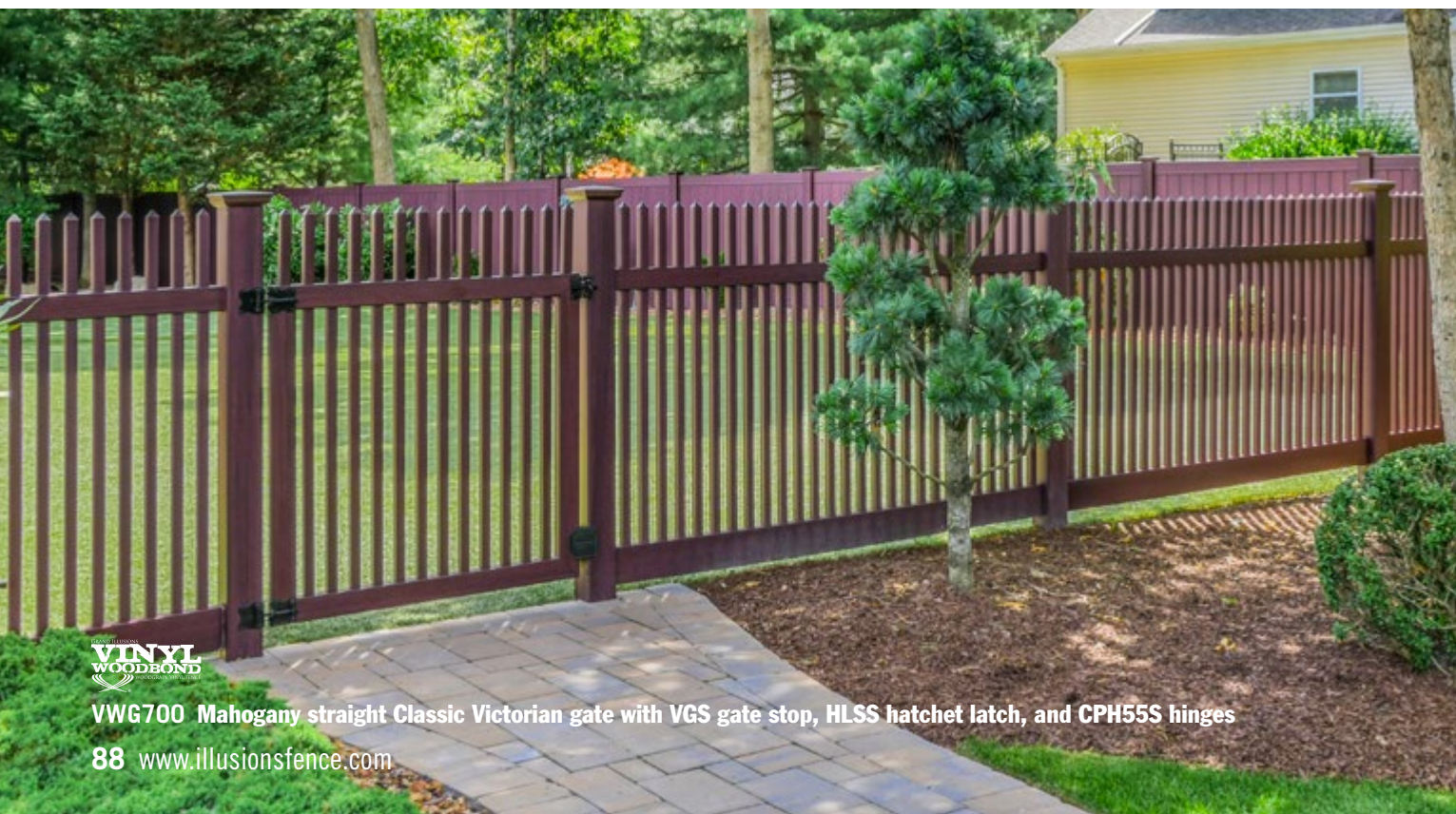
QuickShip VWG300-46 4' wide x 6' high Classic White T&G Solid walk gate shown with White CPH55-WT hinges, White VGS-WT gate stop, and White HLSS-WT hatchet latch.



QuickShip VBG4-46 4' wide x 6' high Classic White crowned top solid privacy T&G gate with diagonal lattice and Majestic 8" x 8" posts



VWG352-TR & VDG352-TR Scalloped Contemporary spaced picket walk gate and drive gates in Grand Illusions Color Spectrum Patio White.



VWG700 Mahogany straight Classic Victorian gate with VGS gate stop, HLSS hatchet latch, and CPH55S hinges



VWG5708 Semi-Privacy with 7/8" x 6" boards with a crowned Classic Victorian picket top. Shown in Grand Illusions Color Spectrum Hunter Green.

**Matches
Page 42
Style**



VWG703S Scalloped staggered picket Classic Victorian gate. Shown in Grand Illusions Color Spectrum Evergreen.

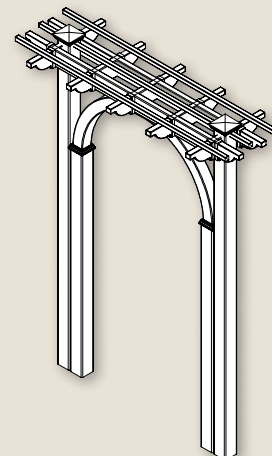
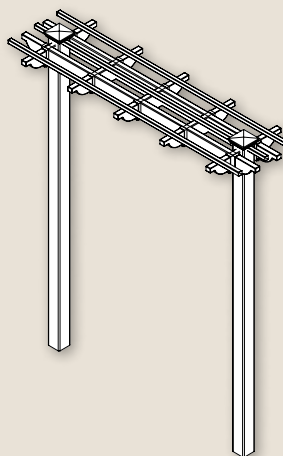
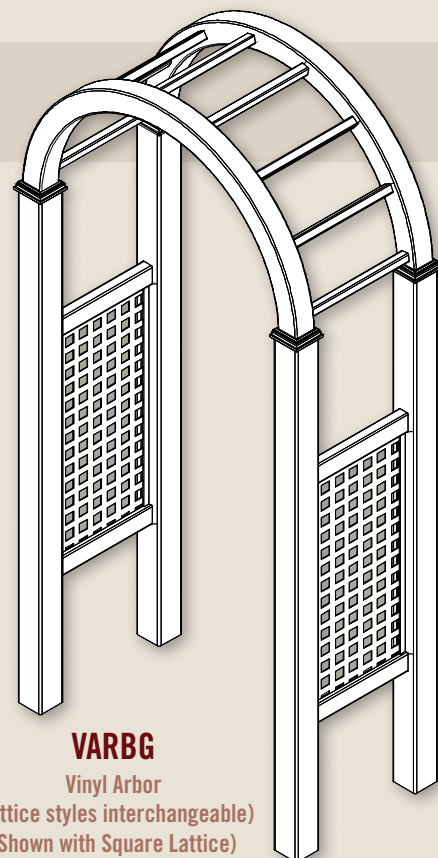
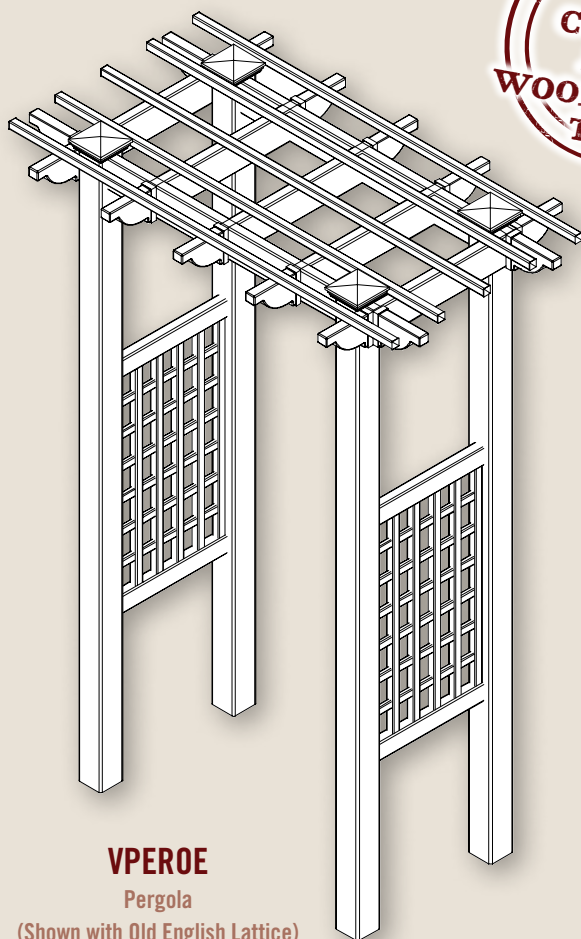


VWG500A Semi-privacy alternating 7/8" x 6" and 7/8" x 1-1/2" board walk gate with Coachman (V55TD) caps. Shown in Grand Illusions Color Spectrum Brownstone.

Arbors & Pergolas

Illusions Arbors & Pergolas are an important option to help add flair to your fence installation by taking it from a good looking fence install to a great looking fence install in one simple step. Use with a gate or as a fun ornament for your landscaping.

AVAILABLE
IN
COLORS
AND
WOODGRAINS
TOO!



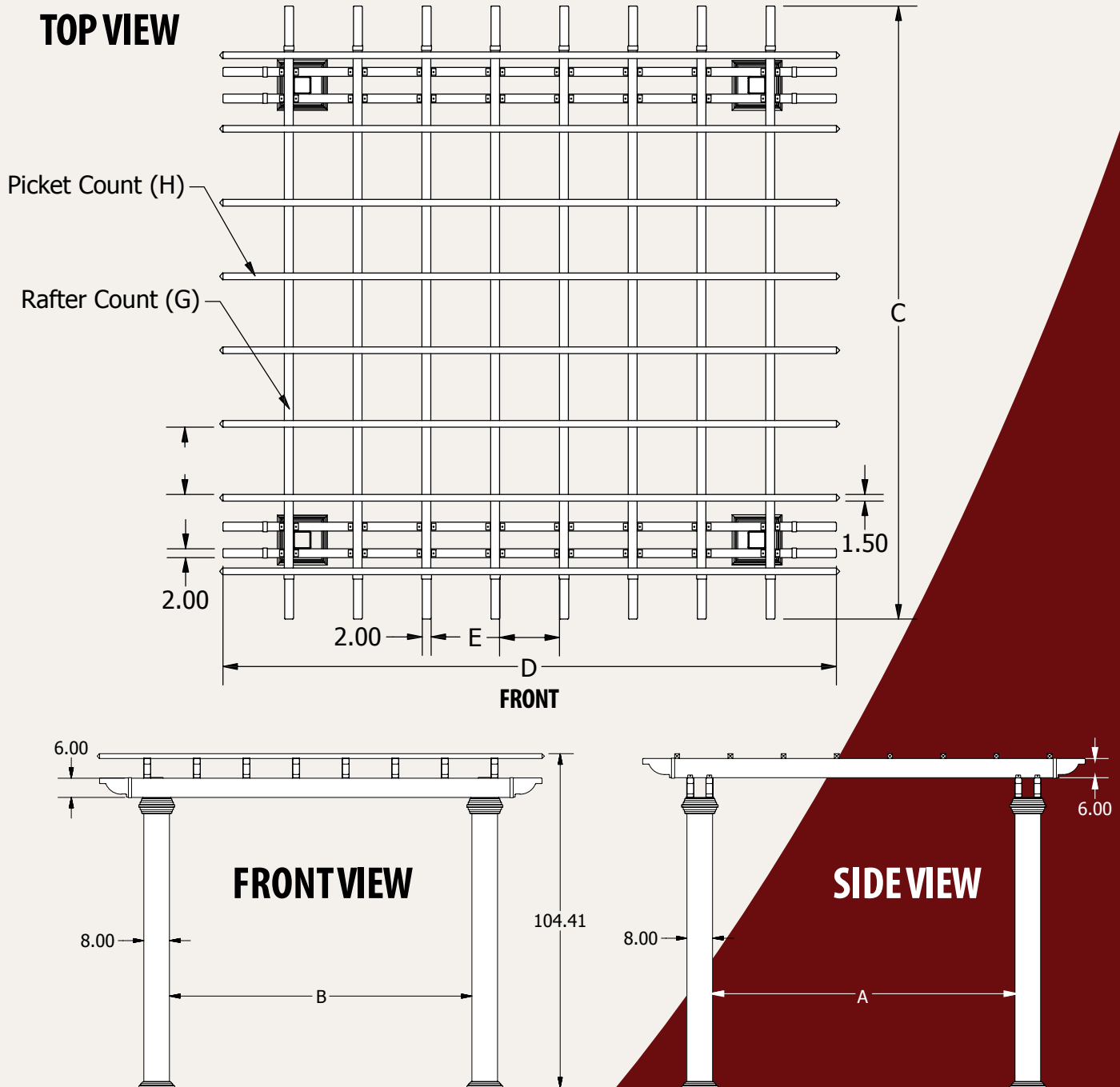
NOTE: Only up to 75" wide for arbors



www.illusionsfence.com



VARBG Grand Arbor with 2-3/4" diagonal lattice side panels. V3700 sections routed into back posts. Shown in Classic White.



Measurement	A	B	C	D	E	F	G	H
Kit Size	Inches	Inches	Inches	Inches	Inches	Inches	Pieces	Pieces
8' x 8'	70"	70"	114.2"	114.2"	12"	13.95"	7	7
8' x 12'	70"	118.75"	114.2"	162.2"	12.75"	13.95"	10	7
10' x 10'	94.5"	94.5"	138.2"	138.2"	13.5"	15.171"	8	8
10' x 12'	94.5"	118.75"	138.2"	162.2"	12.75"	15.171"	10	8
12' x 12'	118.75"	118.75"	162.2"	162.2"	12.75"	16.088"	10	9

Pergola Kits



**AVAILABLE
IN
ALL COLORS
AND
WOODGRAINS!**

Perfect for any setting, Illusions Pergola Kits can be installed both inground or surface mount.

Item #	Description
VPK88	8' X 8' Vinyl Pergola Kit (Inground)
VPK1010	10' X 10' Vinyl Pergola Kit (Inground)
VPK1212	12' X 12' Vinyl Pergola Kit (Inground)
VPK812	8' X 12' Vinyl Pergola Kit (Inground)
VPK1012	10' x 12' Vinyl Pergola Kit (Inground)
VPKM88	8' X 8' Vinyl Pergola Kit with Post Inserts (Surface Mount)
VPKM1010	10' X 10' Vinyl Pergola Kit with Post Inserts (Surface Mount)
VPKM1212	12' X 12' Vinyl Pergola Kit with Post Inserts (Surface Mount)
VPKM812	8' X 12' Vinyl Pergola Kit with Post Inserts (Surface Mount)
VPKM1012	10' x 12' Vinyl Pergola Kit with Post Inserts (Surface Mount)

**Surface
Mount Kits
include all items
necessary for
fabrication EXCEPT
fasteners**



The Finishing Touch

If you're looking for the perfect finishing touch for your fence installation, we recommend taking a look at a gorgeous Illusions arbor or pergola.

We know you'll fall in love!

WWW.ILLUSIONSFENCE.COM



VPER4P 4-post pergola with arch shown with V700 sections and a VWG707 gate. Shown in Grand Illusions Color Spectrum Black.

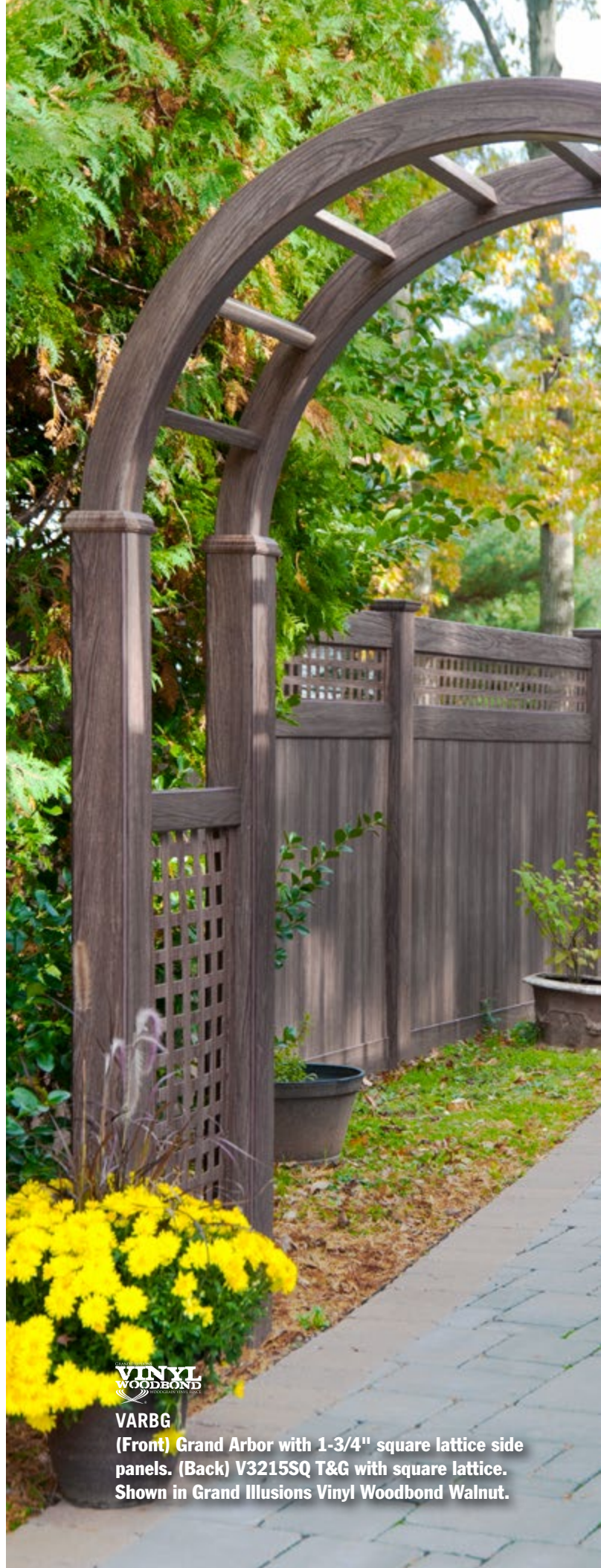
www.illusionsfence.com 95



VARBG Grand Arbor with 1" diagonal lattice side panels and V300GW sections routed into back posts. Shown in Classic Gray and Classic White.



VPER4P Classic White 4-post pergola with arch



VARBG
(Front) Grand Arbor with 1-3/4" square lattice side panels. (Back) V3215SQ T&G with square lattice. Shown in Grand Illusions Vinyl Woodbond Walnut.



VPER0E Old English 4-post pergola. Shown in Classic White



VPER2P 2-post pergola top on 5" posts. Shown in Classic White

Caps and Hardware



Every great cake needs its frosting!

Illusions Vinyl Fence caps and hardware are made to combine safety and quality with aesthetics. All Illusions caps are matched perfectly to their corresponding colors and wood grains, and many of the most popular hardware items are available in Black, White, and NEW Hammered Bronze.

All Illusions Gate Hardware is custom designed to our specifications and manufactured using only the highest quality materials held to the same rigorous standards we use for all of our products.

POOL OWNERS: Make sure you consult with your fence installation company about which hardware is appropriate for local pool code compliance.

IMPORTANT: It is recommended to always use a Vinyl Gate Stopper (VGS or VGSH) on all gates and two sets of Drop Rods (DRAS) on double drive gates.



Hardware Color Options



CPH55S Spring loaded corner plate hinges



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Picket Caps



Hardware

Hinges

All Illusions Gate Hardware is custom designed to our specifications and manufactured using only the highest quality materials held to the same rigorous standards we use for all of our products. Many of our products are available in black, white, and bronze. Use a Vinyl Gate Stopper (VGS or VGSH) on all gates and two sets of Drop Rods (DRAS) on double drive gates.



Latches



Misc.



NOTE: Items on this page are not to scale.

Low Voltage Lighting Accessories

Illusions Low Voltage Lighting products are incredibly easy and intuitive to install.
Shown here are the available accessory and power supply options.



LV2WH
2' Wire Harness



LV5WH
5' Wire Harness



LV7WH
7' Wire Harness



LV9WH
9' Wire Harness



LV2SPLT
2 Output Splitter



LV5SPLT
5 Output Splitter



LV12DIM
Dimmer for 12 Watt



LV12PS
12 Watt Power Supply



LV50PS
50 Watt Power Supply



Low Voltage Lighting

Low Voltage Fence, Railing, & Deck Lighting Solutions

Illusions Vinyl Fence Low Voltage Lighting Caps and Hardware are made to combine safety and quality with aesthetics. Lighting is one way that customers can add a unique touch to their deck, fence, or railing. Illusions lighting products are constructed with only high grade, commercial components.

Illusions Low Voltage Lighting was created to provide contractors and homeowners LED lighting solutions that are easy to install, reliable, and affordable.

These attractive lighting components will increase the enjoyment of any outdoor living space while also adding ambiance and safety.

- Simple and Easy to Install
- No wires to cut - plug together wiring harness
- Single power supply for all lights
- No need for an electrician or electrical permits
- Weather resistant connectors and lights
- Long-lasting LED's
- Housings are durable and UV stable
- Low voltage DC power supply
- Dusk to dawn light sensor
- Available with remote dimmer switch



VNPCL55W

5" Neptune Halo LV Post Cap - White
0.80 Watts

Also available in 4"
VNPCL44W



0.80 Watts

VHPCL44W
4" Halo LV Light - White



0.80 Watts

VDPCL44W
4" Downward LV Post Cap - White



0.80 Watts

VCPCL44W
4" Combo LV Post Cap Light



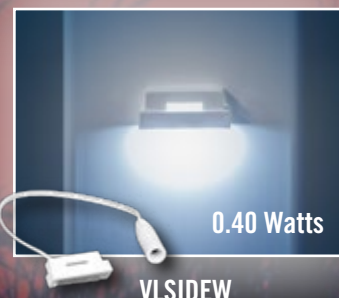
0.80 Watts

VLDOMEW
LV Dome Side Light - Scalloped Lens



0.40 Watts

VLSTW
LV Side/Stair Light (Comes with 2 Covers)



0.40 Watts

VLSIDEW
Ornamental LV Side Light

NOTE: Items on this page are not to scale. | Vinyl fence and railing lights available in white only.

Fence Specifications



WHAT IS ASTM F964-13?

Scope

ASTM F964-13 is considered the “end all, beat all” testing specification for vinyl fence. The purpose of this specification is to establish a recognized standard of quality for exterior vinyl profiles for use in assembling agricultural, commercial, and residential fencing and railing. This specification covers Illusions Vinyl Fence sections and the EverStrong Profiles[®] used to fabricate them.

Materials

Illusions Vinyl Fence Products are manufactured using Rigid Poly Vinyl Chloride (PVC) compounds for exterior-profile extrusions that meet the requirements of ASTM Specification D4216.

Manufacture

Illusions Vinyl Fence Products are manufactured to meet cell Class 3–30233–23 as defined in Specification D4216. Illusions compounds have higher cell classification because one or more properties are superior to those used in standard acceptable compounds.

Color/Consistency Testing – The PVC compound in extruded section shall maintain uniform color and be free of any visual surface or structural changes, such as peeling, chipping, cracking, flaking, or pitting after weathering at intervals of six months and one year for white and for six months, one year, and two years for all other colors in hot, dry climate such as Phoenix, AZ; a hot humid climate, such as Miami, FL; and a temperate northern climate, when tested in accordance with ASTM Performance Weathering Requirements (TABLE 1).

Weathering Testing – The PVC compound shall have a minimum impact resistance of 0.6 in.-lb/mil (2670 J/m) after weathering six months and one year in a hot, dry climate such as Phoenix, AZ; a hot, humid climate, such as Miami, FL; and a temperate northern climate, when tested in accordance with ASTM Performance Weathering Requirements. The PVC compound shall have successfully met the weathering requirements prescribed for six months at each climatic testing site prior to use in production of exterior-profile extrusions, when tested in accordance with ASTM Performance Weathering Requirements (TABLE 1).

ASTM Specifications Met

D256 – To determine Izod impact properties
D618 – Practice for Conditioning Plastics for Testing
D635 – Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
D638 – To determine tensile properties
D648 – To determine heat distortion temperature
D696 – Test Method for Coefficient of Linear Thermal Expansion of Plastics Between 030°C and 30°C with a Vitreous Silica Dilatometer
D790 – To determine flexural properties
D792 – To determine specific gravity
D883 – Terminology Relating to Plastics
D1435 – Practice for Outdoor Weathering of Plastics
D1600 Terminology for Abbreviated Terms Relating to Plastics
D1784 – Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
D1898 – Practice for Sampling of Plastics
D2240 – To determine Shore hardness values
D2244 – Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
D2565 – Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications
D4216 – Material Class Number 1-32333-3. To establish Cell Classification of PVC material. Illusions compounds have higher cell classification because one or more properties are superior to those used in standard acceptable compounds
D4226 – Test Methods for Impact Resistance of Rigid Poly-(Vinyl Chloride) (PVC) Building Products
D4726 – Specification for Rigid Poly(Vinyl Chloride) (PVC) Exterior-Profile Extrusions Used for Assembled Windows and Doors
E-84-04 - Used to determine the flame spread value of PVC material; Illusions burn rate is significantly lower than allowed value

Quality Assurance

Illusions Vinyl Fence Products are run through dimensional tests at the startup of a production run and every two hours thereafter including flattening, extrusion quality, impact resistance, warp, color comparison with standard color samples, capstock thickness, and bond testing will be done at the startup of a production and once per shift thereafter with a minimum of two tests per 24 hours of production.

TABLE 1 - Required Exposures for PVC Extrusions - In Process

Color of PVC Extrusions	Exposure Climate	Required Exposure Times, Months*
White	hot, dry (Phoenix, AZ)	6 and 12
	hot, humid (Miami, FL)	6 and 12
	northern temperate	6 and 12
Any other color	hot, dry (Phoenix, AZ)	6, 12 and 24
	hot, humid (Miami, FL)	6, 12 and 24
	northern temperate	6, 12 and 24

*It is recommended that separate specimens be used for each exposure time.

THESE ARE THE RESULTS FROM AN ACCELERATED WEATHER TESTING CHAMBER IN LABORATORY CONDITIONS

The Illusions[®] Vinyl Fence Advantage

This test is run according to ASTM Standard G-155, Cycle #1. All Illusions[®] Vinyl Fence Product is guaranteed to be made from 100% Pure Virgin Vinyl and assembled according to ASTM F964. Please note the difference in color retention and be assured, Illusions[®] Vinyl Fence will have uniform color and be free of any visual surface or structural changes such as: peeling, chipping, cracking, flaking, or pitting after weathering.

Be assured! Insist on Illusions[®] Vinyl Fence Products.



Competitor:
450 Hrs.
(4-5 Years)



Illusions[®]:
1000 Hrs.
(10-11 Years)

WOW!
THAT WOULD
COST A FORTUNE
IN RE-INSTALLS!

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Vinyl Fence?*

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ICC-ES AC174 certified Illusions Vinyl Railing System
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Made of 100% Pure Virgin Vinyl, all styles are
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- Enjoy Stylish Privacy & Security
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- Choose from 36 Colors and 5 Woodgrains



Color Protection By:

